

SYMBOLS

The following symbols are used in the Welding Diagrams in Section RE of this manual to indicate cutting areas and the types of weld required.


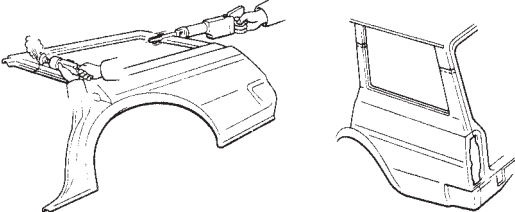

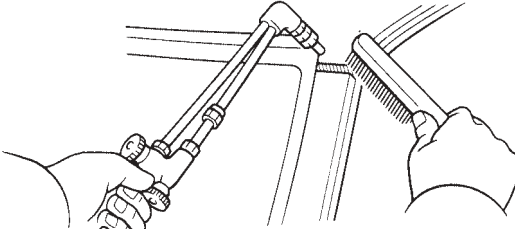


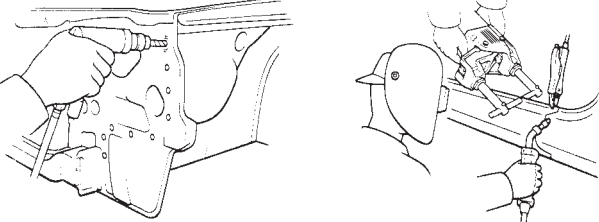

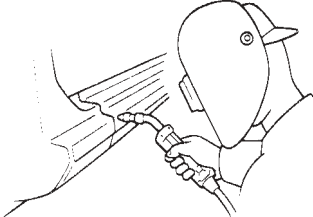

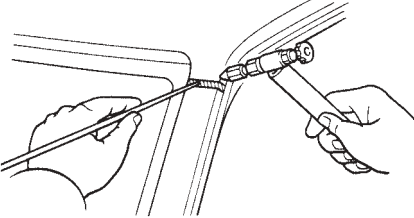
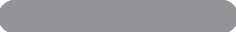
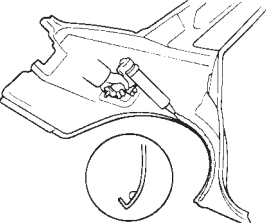
SYMBOLS	MEANING	ILLUSTRATION
	SAW CUT OR ROUGH CUT	
	REMOVE BRAZE	
 	WELD POINTS SPOT WELD OR MIG PLUG WELD (See page IN-5)	
	CONTINUOUS MIG WELD (BUTT WELD OR TACK WELD)	
	BRAZE	
	BODY SEALER	

Illustration of Weld Point Symbols

EXAMPLE:

REMOVAL			INSTALLATION		
<p>Weld points Remove weld point and panel position</p>			<p>Weld points Weld method and panel position</p>		
SYMBOL	MEANING	ILLUSTRATION	SYMBOL	MEANING	ILLUSTRATION
<div>○</div> <div>M</div> <div>I</div>	Remove Weld Points		<div>○</div> <div>M</div> <div>I</div>	Spot Weld	
<div>○</div>	(Outside)		<div>◻</div> <div>M</div> <div>I</div>	Mig Plug Weld	
<div>M</div>	(Middle)		<div>+</div>	Spot MIG Weld	
<div>I</div>	(Inside)				
<p><i>HINT: Panel position symbols are as seen from the working posture.</i></p>					