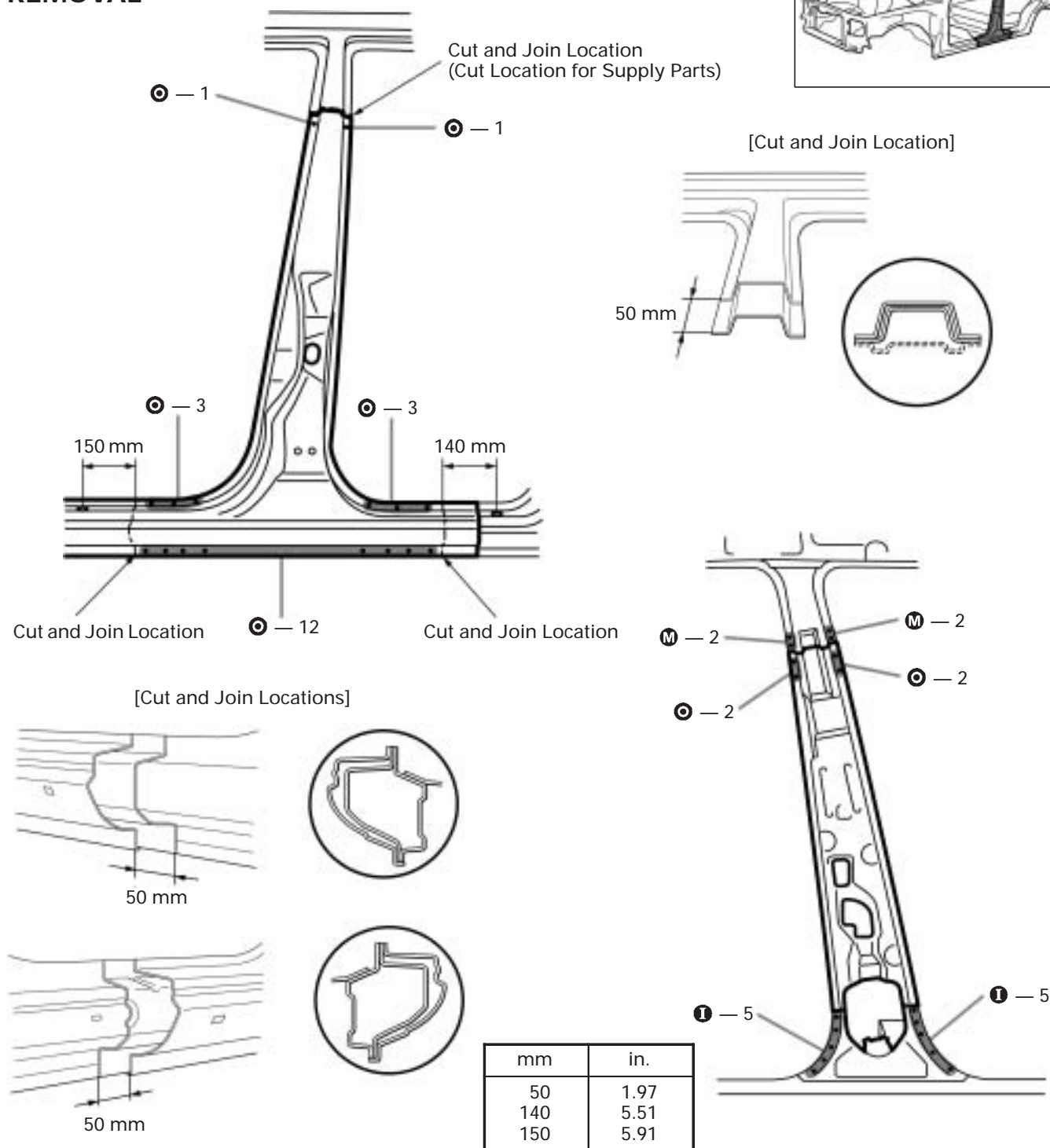
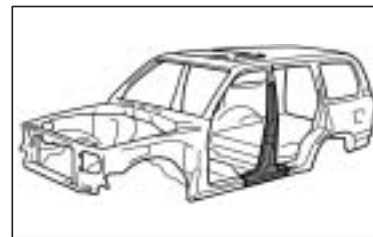


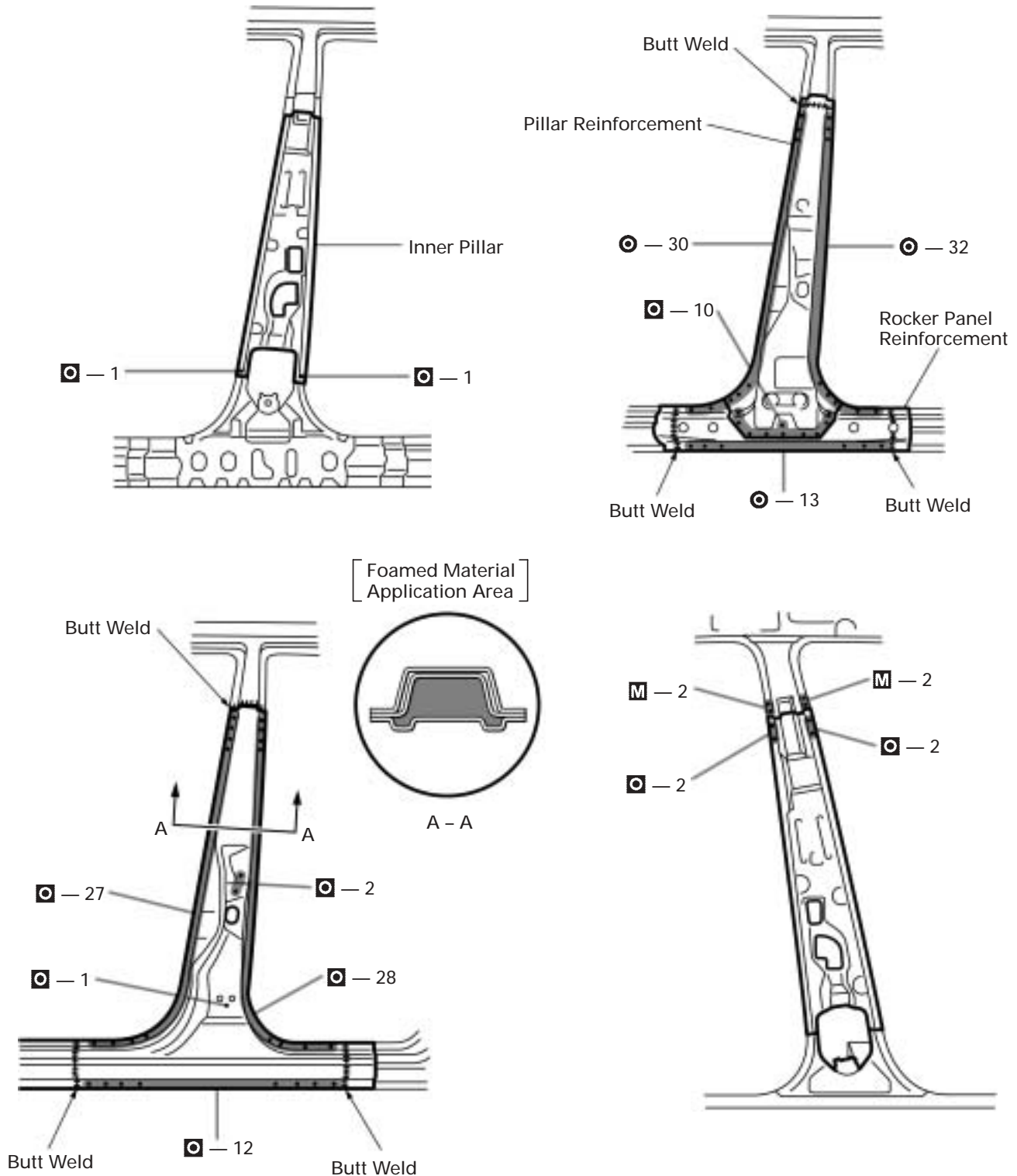
CENTER BODY PILLAR (CUT)

REMOVAL



1. Cut and join the parts at the locations as shown above.
2. Cut and join the outer pillar and pillar reinforcement at position shifted about 50 mm (1.97 in.)
3. Cut and join the rocker outer panel and rocker panel reinforcement at position shifted about 50 mm (1.97 in.)

INSTALLATION



1. Temporarily install the new parts and measure each part in accordance with the body dimension diagram.
2. Temporarily install the new parts and check the fit of the front door and rear door.
3. After welding inner pillar and rocker panel reinforcement and pillar reinforcement to the vehicle install the outer pillar.
4. After installing the new parts, apply foamed materials.