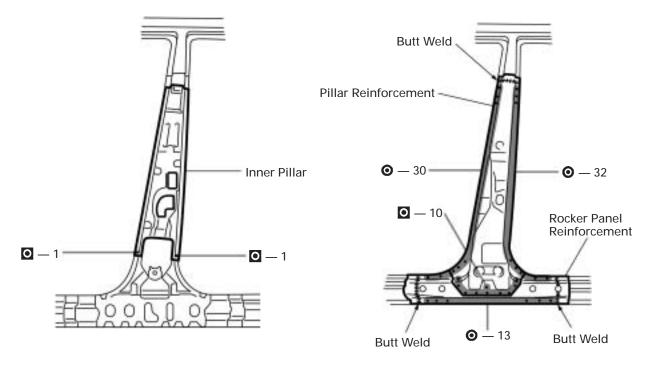
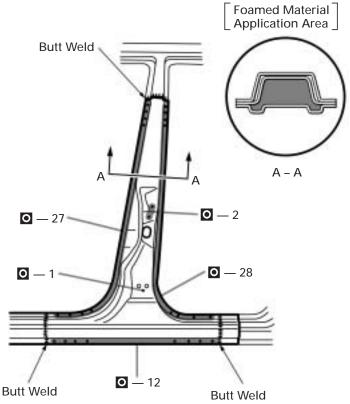
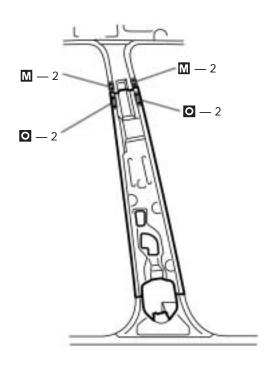
## **CENTER BODY PILLAR (CUT) REMOVAL** Cut and Join Location (Cut Location for Supply Parts) **⊙** − 1 [Cut and Join Location] 50 mm 0 -**—** 3 **⊙** — 3 150 mm 140 mm 0 - 12**Cut and Join Location** Cut and Join Location 0 - 2[Cut and Join Locations] 50 mm mm in. 50 1.97 140 5.51 50 mm 150 5.91

- 1. Cut and join the parts at the locations as shown above.
- 2. Cut and join the outer pillar and pillar reinforcement at position shifted about 50 mm (1.97 in.)
- 3. Cut and join the rocker outer panel and rocker panel reinforcement at position shifted about 50 mm (1.97 in.)

## **INSTALLATION**







- 1. Temporarily install the new parts and measure each part in accordance with the body dimension diagram.
- 2. Temporarily install the new parts and check the fit of the front door and rear door.
- 3. After welding inner pillar and rocker panel reinforcement and pillar reinforcement to the vehicle install the outer pillar.
- 4. After installing the new parts, apply foamed materials.