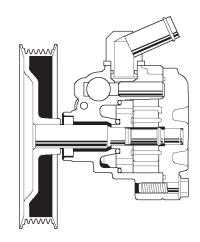
2. Vane Pump

A compact and lightweight vane pump, which uses die-cast aluminum as the material for its housing, has been adopted.

By optimizing its internal construction, this vane pump has realized a low-friction operation, which leads to low fuel consumption.

To match the characteristics of the engine that has been adopted in the new model, this vane pump differs slightly in construction, fluid discharge volume, and control flow volume.



2UZ-FE Engine Model for Europe

230LX23

▶ Specifications **◄**

Engine	2UZ-l	FE 1FZ-FE	1HD-FTE
Operating Speed rp	m 500 - 7,	→ 000	←
Theoretical Discharge Rate 1/n	in 13*	←	←
Relief Pressure MPa (kgf/cm ² , p	si) 10 (102,	1450) 8.3 (85, 1204	4) 10 (102, 1450)

^{*:} at 1,000 rpm