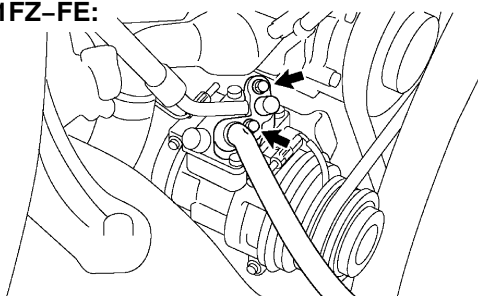


REMOVAL

1. RUN ENGINE AT IDLE SPEED WITH A/C ON FOR APPROX. 10 MINUTES
2. STOP ENGINE
3. DISCONNECT NEGATIVE (-) TERMINAL CABLE FROM BATTERY
4. DISCHARGE REFRIGERANT FROM REFRIGERATION SYSTEM
5. REMOVE ENGINE UNDER COVER
6. REMOVE DRIVE BELT (See page AC-24)

1FZ-FE:

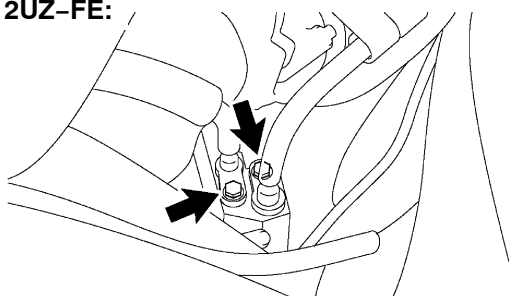
I07829

7. DISCONNECT DISCHARGE AND SUCTION HOSES

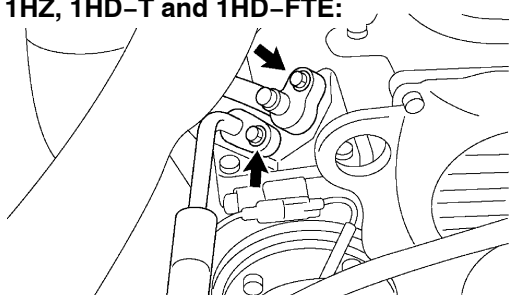
Remove the 2 bolts and disconnect the both hoses.

NOTICE:

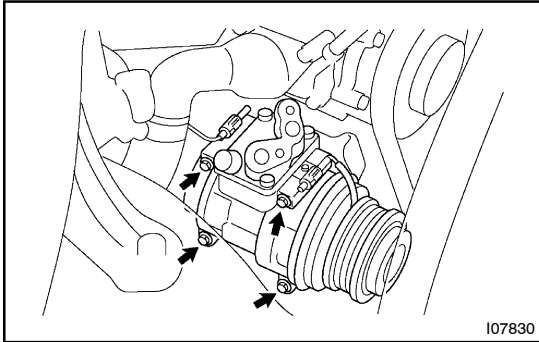
Cap the open fitting immediately to keep moisture or dirt out of the system.

2UZ-FE:

I06808

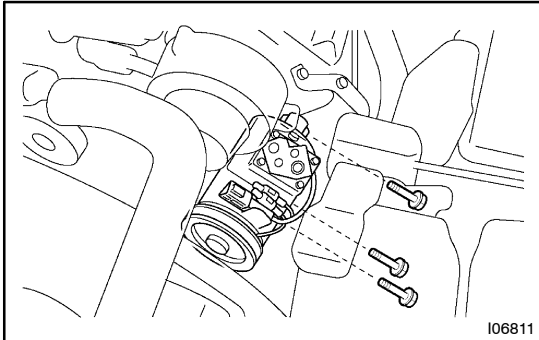
1HZ, 1HD-T and 1HD-FTE:

I07825



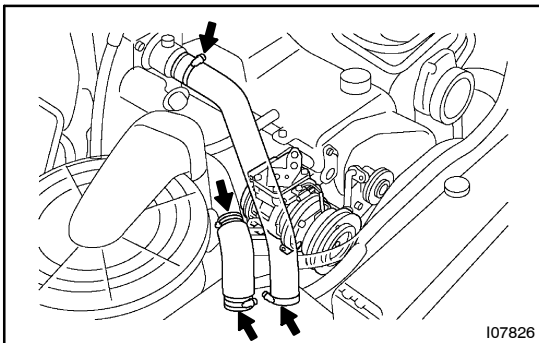
**8. 1FZ-FE Engine:
REMOVE COMPRESSOR**

- (a) Disconnect the connector.
- (b) Remove the 4 bolts and compressor.



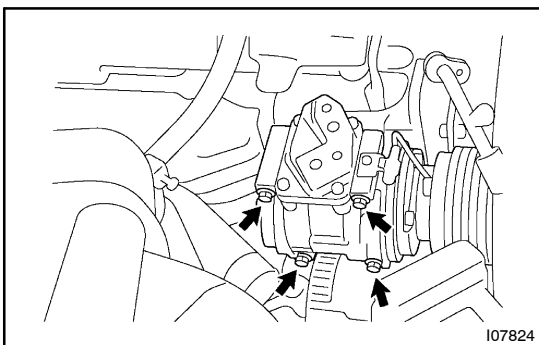
**9. 2UZ-FE Engine:
REMOVE COMPRESSOR**

- (a) Remove the front drive shaft LH.
(See page SA-49)
- (b) Disconnect the connector.
- (c) Remove the 3 bolts and compressor.



**10. 1HZ, 1HD -T and 1HD -FTE Engine:
REMOVE COMPRESSOR**

- (a) Remove the air intake hoses.



- (b) Disconnect the connector.
- (c) Remove the 4 bolts and compressor.