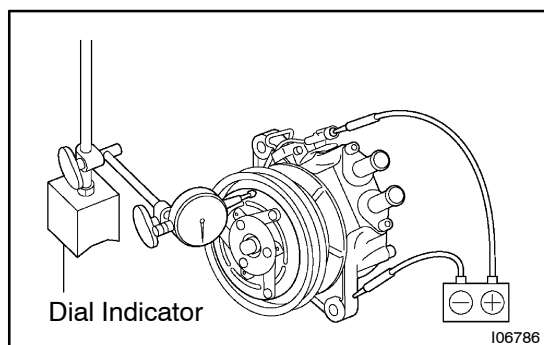


REASSEMBLY

Reassembly is in the reverse order of disassembly
(See page AC-114).



AFTER REASSEMBLY, INSPECT MAGNETIC CLUTCH CLEARANCE

- Set the dial indicator to the pressure plate of the magnetic clutch.
- Connect the magnetic clutch lead wire to the positive (+) terminal of the battery.
- Check the clearance between the pressure plate and rotor when connecting the negative (–) terminal from the battery to viscous heater body.

Standard clearance:

$0.5 \pm 0.15 \text{ mm}$ ($0.020 \pm 0.0059 \text{ in.}$)

If the clearance is not within the standard clearance, adjust the clearance using shims to obtain the standard clearance.

Shim thickness:

0.1 mm (0.004 in.)

0.3 mm (0.012 in.)

0.5 mm (0.020 in.)