

INSTALLATION

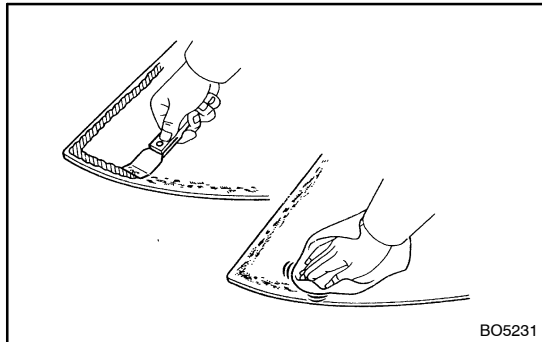
1. CLEAN AND SHAPE CONTACT SURFACE OF BODY

- (a) Using a knife, cut away any rough areas on the body.

HINT:

Leave as much of the adhesive on the body as possible.

- (b) Clean the cutting surface of the adhesive with a piece of shop rag saturated in cleaner.

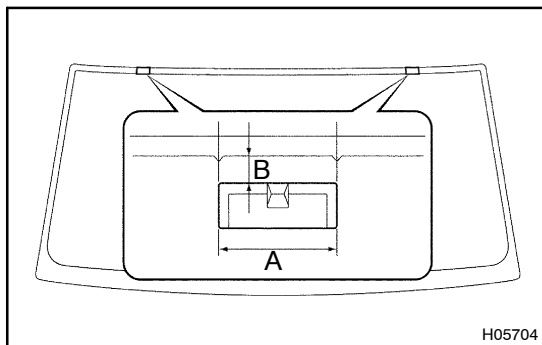


2. CLEAN REMOVED GLASS

- (a) Using a scraper, remove the adhesive sticking to the glass.
(b) Clean the glass with cleaner.

NOTICE:

Do not touch the glass surface after cleaning it.



3. REPLACE STOPPER

- (a) Remove the damaged stopper.
(b) Cut off the old adhesive around the stopper installation area.

NOTICE:

Be careful not to damage the glass.

- (c) Clean the installation area.
(d) Install a new stopper onto the glass.

A: 9 mm (0.35 in.)

B: 25 mm (0.98 in.)

4. INSTALL DAM

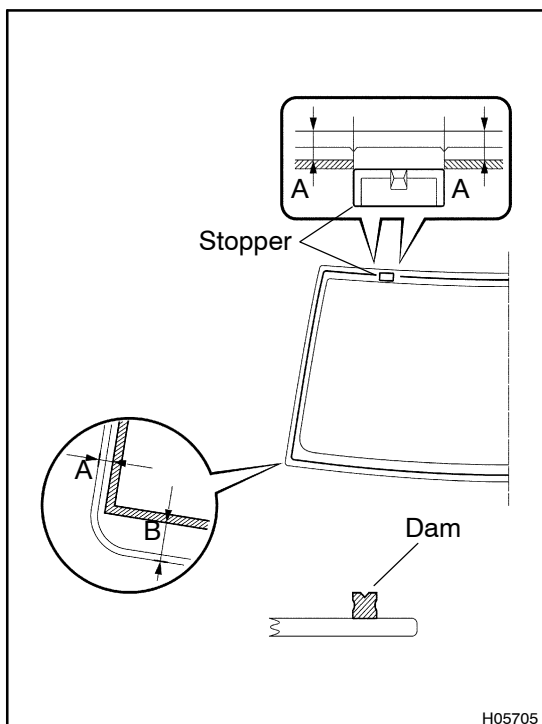
Install new dams with adhesive tape as shown in the illustration.

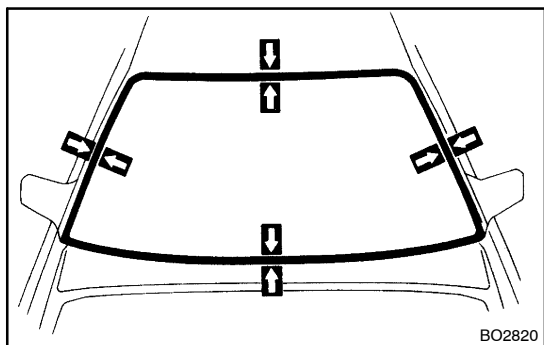
NOTICE:

Do not touch the glass surface after cleaning it.

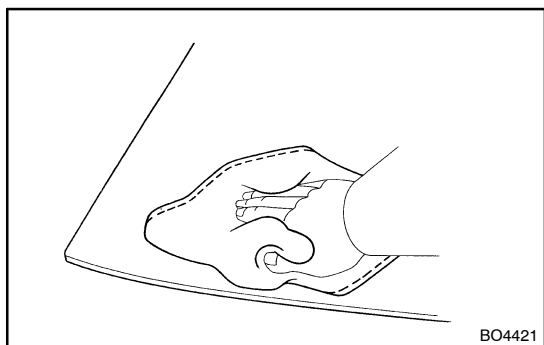
A: 7 mm (0.28 in.)

B: 20 mm (0.79 in.)



**5. POSITION GLASS**

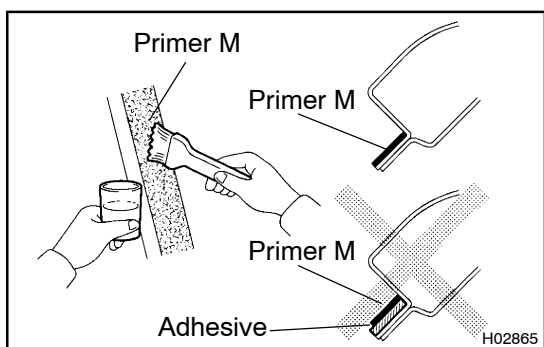
- Place glass in the correct position.
- Check that all contacting parts of the glass rim are perfectly even and do not make contact with the fasteners.
- Place reference marks between the glass and body.
- Remove the glass.

**6. CLEAN CONTACT SURFACE OF GLASS**

Using a cleaner, clean the contact surface which is black -colored area around the entire glass rim.

NOTICE:

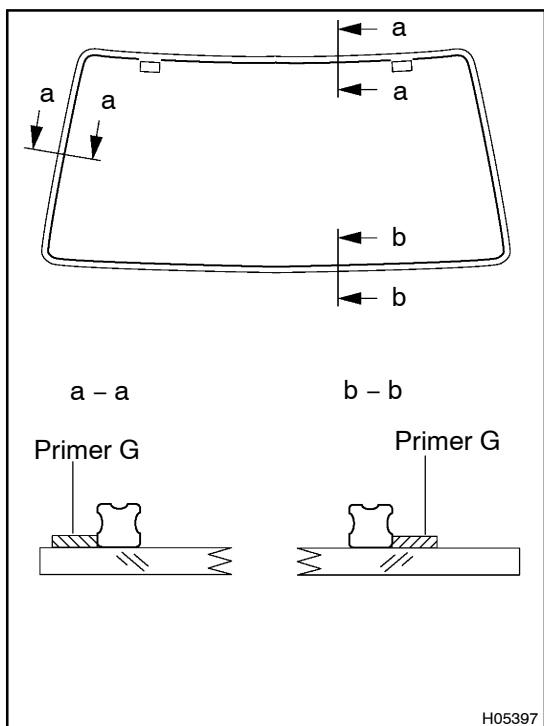
Do not touch the glass face after cleaning it.

**7. COAT CONTACT SURFACE OF BODY WITH PRIMER "M"**

Using a brush, coat the contact surface on the body with primer M

NOTICE:

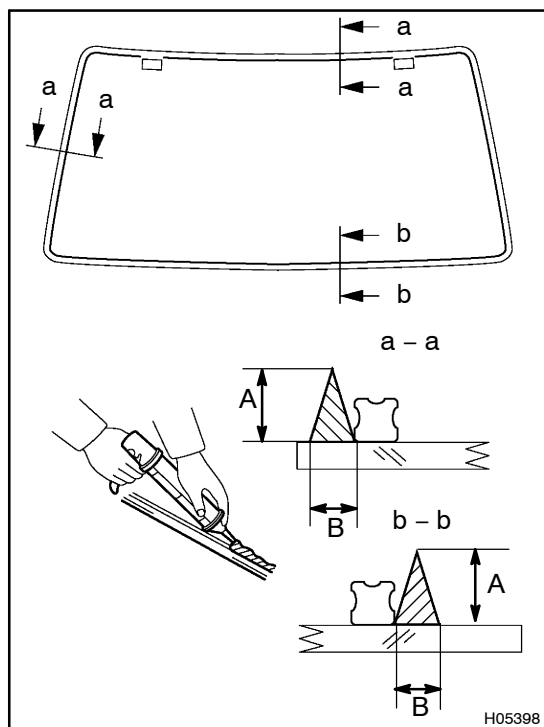
- Let the primer coating dry for 3 minutes or more.
- Do not coat primer M to the adhesive.
- Do not keep any of the opened primer M for later use.

**8. COAT CONTACT SURFACE OF GLASS WITH PRIMER "G"**

- Using a brush or a sponge, coat the edge of the glass and the contact surface with primer G.
- When the primer is coated wrongly to the area other than the specified, wipe it off with a clean shop rag before the primer dries.

NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not keep any of the opened primer G for later use.



9. APPLY ADHESIVE

- (a) Cut off the tip of the cartridge nozzle.

Part No.08850 -00801 or equivalent

HINT:

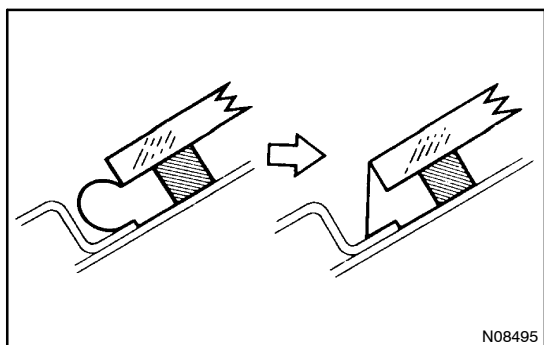
After cutting off the tip, use all adhesive within the time described in the table below.

Temperature	Tackfree time
35 °C (95 °F)	15 minutes
20 °C (68 °F)	100 minutes
5 °C (41 °F)	8 hours

- (b) Load the cartridge into the sealer gun.
 (c) Coat the glass with adhesive as shown.

A: 12.0 mm (0.472 in.)

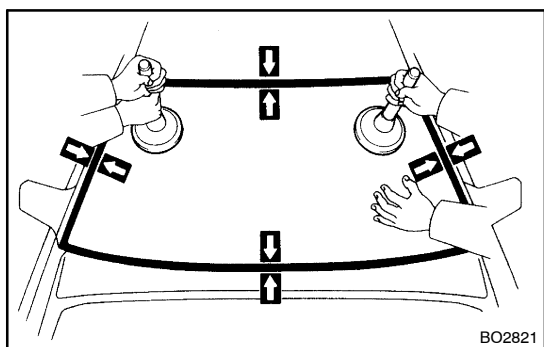
B: 8.0 mm (0.315 in.)



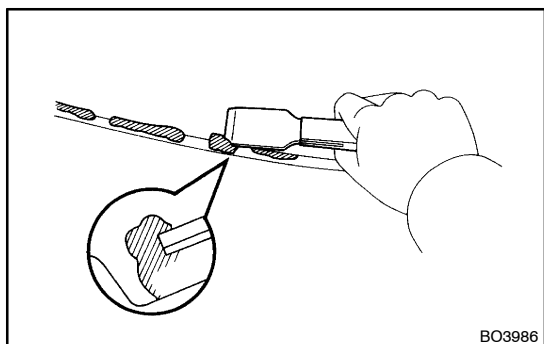
10. INSTALL GLASS

HINT:

Check that the dam is attached to the body panel as shown in the illustration.



- (a) Position the glass so that the reference marks are lined up, and press in gently along the rim.
 (b) Using a spatula, apply adhesive on the glass rim.



- (c) Using a scraper, remove any excessive or protruding adhesive.

- (d) Hold the glass in place securely with a protective tape or equivalent until the adhesive hardens.

NOTICE:

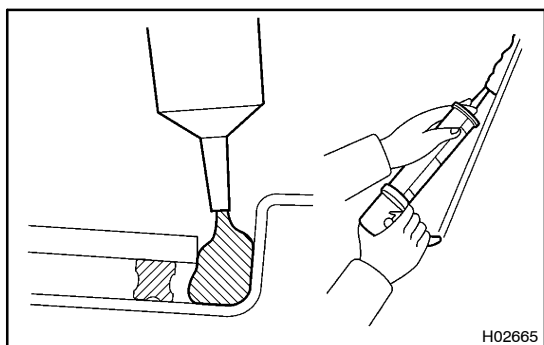
Take care not to drive the vehicle during the time described in the table below.

Temperature	Minimum time prior to driving the vehicle
35 °C (95 °F)	1.5 hours
20 °C (68 °F)	5 hours
5 °C (41 °F)	24 hours

11. INSPECT FOR LEAK AND REPAIR

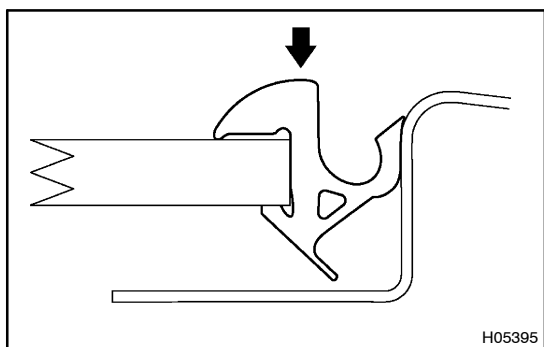
- (a) Conduct a leak test after the hardening time has elapsed.
 (b) Seal any leak with sealant.

Part No. 08833 –00030 or equivalent

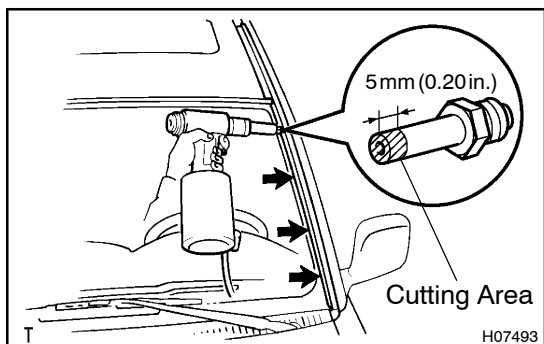
**12. APPLY ADHESIVE TO MOULDING INSTALLATION AREA**

Apply adhesive to the moulding installation area between the glass and the body.

Part No. 08833 –00030 or equivalent

**13. INSTALL UPPER OUTSIDE MOULDING**

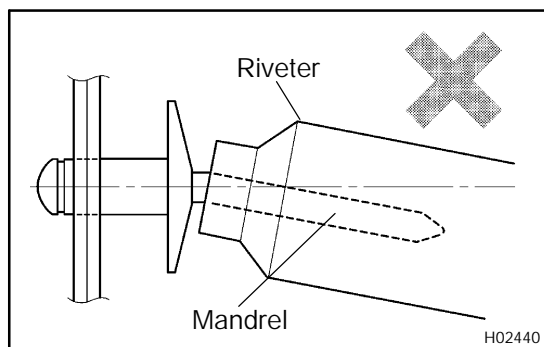
Place a new moulding onto the body and tap it by hand.

**14. INSTALL OUTSIDE MOULDING**

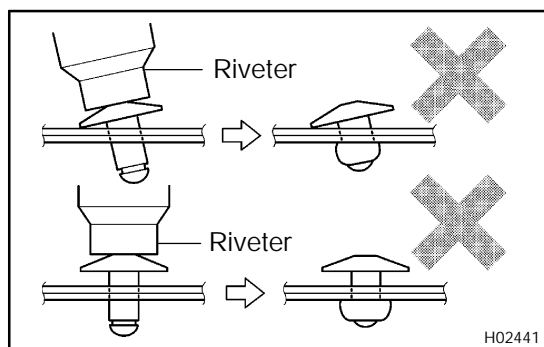
Using an air riveter with nose piece No.4, install 4 new rivets and outside moulding.

HINT:

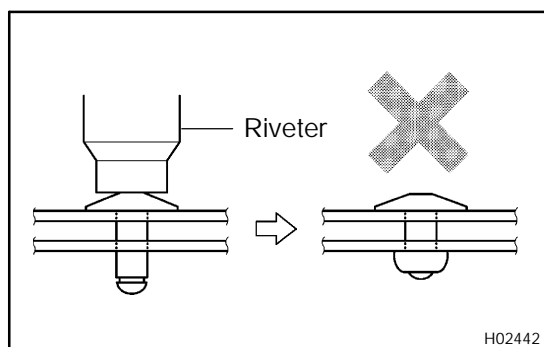
Before using the air riveter with nose piece No.4, cut 5 mm (0.20 in.) at the edge of nose piece No.4.

**NOTICE:**

- S At the time of assembly, please refer to the following items.
- S Prizing a riveter leads to damage to the riveter, loose tightening and bending the mandrel.



- S Loose tightening may result from either tilting the riveter while handling or the riveter not connecting to the material.



- S Loose tightening also occurs when a rivet is applied between materials without touching.

15. **INSTALL WIPER ARM AND COWL TOP VENTILATOR LOUVER**

(See page BO-54)

16. **INSTALL THESE PARTS:**

(See page BO-142)

- (a) Inner rear view mirror
- (b) Overhead console box
- (c) Holder
- (d) Double visors
- (e) Sun visors
- (f) Front pillar garnishes
- (g) Front door opening trims