

INSTALLATION

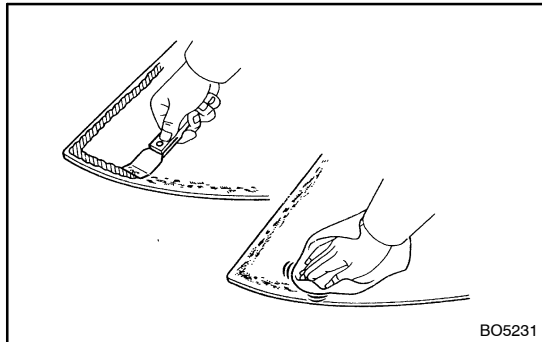
1. CLEAN AND SHAPE CONTACT SURFACE OF BODY

- (a) Using a knife, cut away any rough areas on the body.

HINT:

Leave as much of the adhesive on the body as possible.

- (b) Clean the cutting surface of the adhesive with a piece of shop rag saturated in cleaner.



2. CLEAN REMOVED GLASS

- (a) Using a scraper, remove the adhesive sticking to the glass.
- (b) Clean the glass with cleaner.

NOTICE:

Do not touch the glass surface after cleaning it.

3. REPLACE SPACER, CLIP AND RETAINER

- (a) Remove the damaged spacer, clip and retainer.
- (b) Clean the installation area.
- (c) Install a new spacer, clip and retainer onto the glass as shown in the illustration.

A: 22.8 mm (0.898 in.)

B: 16.6 mm (0.654 in.)

C: 32.8 mm (1.291 in.)

D: 52.5 mm (2.067 in.)

E: 14.1 mm (0.555 in.)

F: 17.7 mm (0.697 in.)

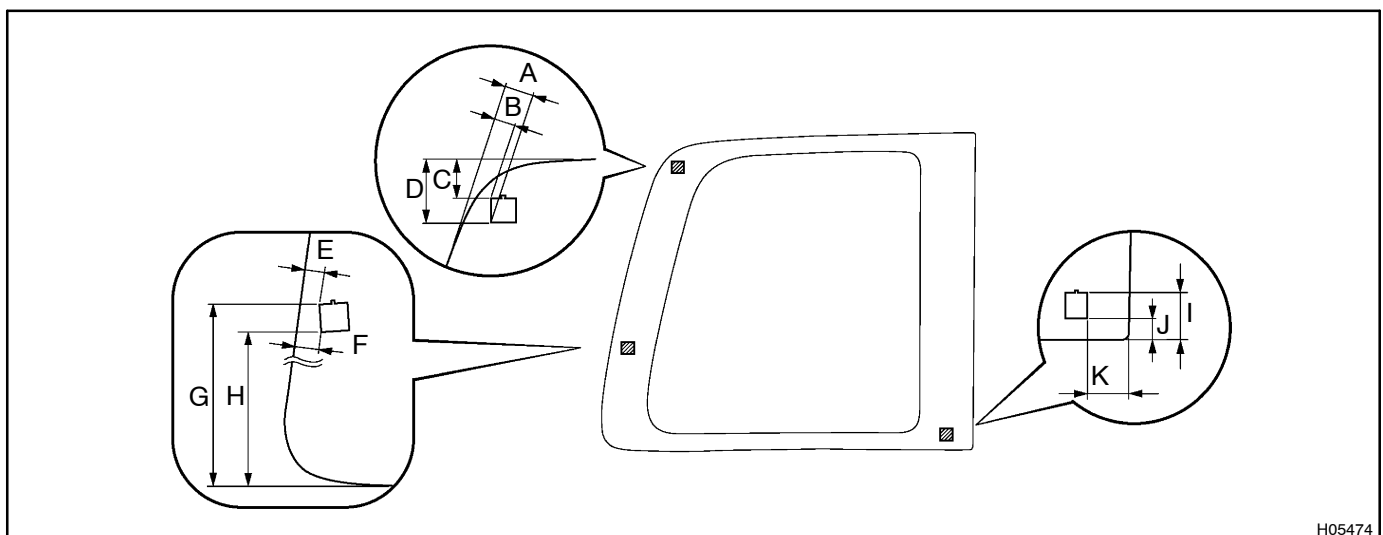
G: 176.2 mm (6.937 in.)

H: 156.1 mm (6. 146 in.)

I: 37.7 mm (1.484 in.)

J: 15.7 mm (0.6 18 in.)

K: 3 1.8 mm (1.252 in.)

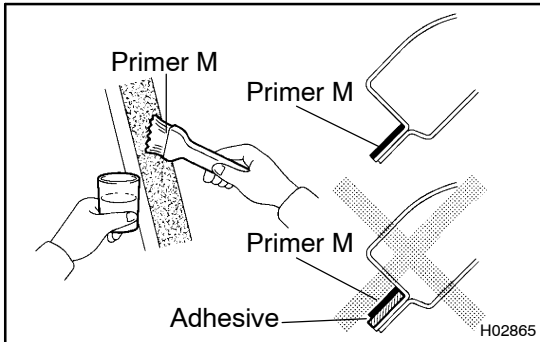


4. INSTALL BACK WINDOW OUTSIDE MOULDING

Place the moulding around and install it by hand.

HINT:

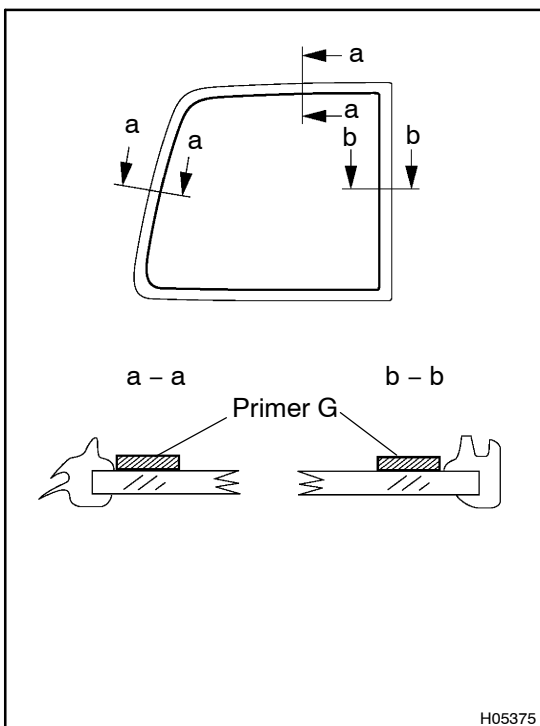
Always remove the back door glass to install the moulding.

**5. COAT CONTACT SURFACE OF BODY WITH PRIMER "M"**

Using a brush, coat the contact surface on the body with primer M.

NOTICE:

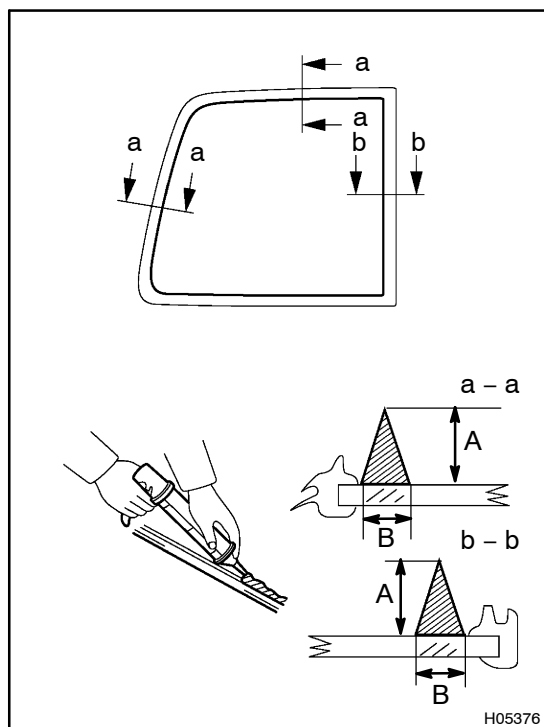
- Let the primer coating dry for 3 minutes or more.
- Do not coat primer M to the adhesive.
- Do not keep any of the opened primer M for later use.

**6. COAT CONTACT SURFACE OF GLASS WITH PRIMER "G"**

- Using a brush or a sponge, coat the edge of the glass and the contact surface with primer G.
- When the primer is coated wrongly to the area other than the specified, wipe it off with a clean shop rag before the primer dries.

NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not keep any of the opened primer G for later use.

**7. APPLY ADHESIVE**

- (a) Cut off the tip of the cartridge nozzle.

HINT:

After cutting off the tip, use all adhesive within the time described in the table below.

Temperature	Tackfree time
35 °C (95 °F)	15 minutes
20 °C (68 °F)	100 minutes
5 °C (41 °F)	8 hours

- (b) Load the cartridge into the sealer gun.
 (c) Coat the glass with adhesive as shown.

A: 12.0 mm (0.472 in.)

B: 8.0 mm (0.315 in.)

8. INSTALL BACK DOOR GLASS

- (a) Install the glass to the body.
 (b) Use adhesive tape to keep the glass installed tightly against the body.

NOTICE:

Take care not to drive the vehicle during the time described in the table below.

Temperature	Minimum time prior to driving the vehicle
35 °C (95 °F)	1.5 hours
20 °C (68 °F)	5 hours
5 °C (41 °F)	24 hours

9. INSPECT FOR LEAK AND REPAIR

- (a) Conduct a leak test after the hardening time has elapsed.
 (b) Seal any leak with sealant.

Part No. 08833 -00030 or equivalent

10. INSTALL THESE PARTS:

(See page BO-65)

- (a) Back door trim
 (b) Back door garnish
 (c) Assist grip
 (d) Door inside handle

11. INSTALL REAR WIPER ARM

(See page BO-65)