

REASSEMBLY

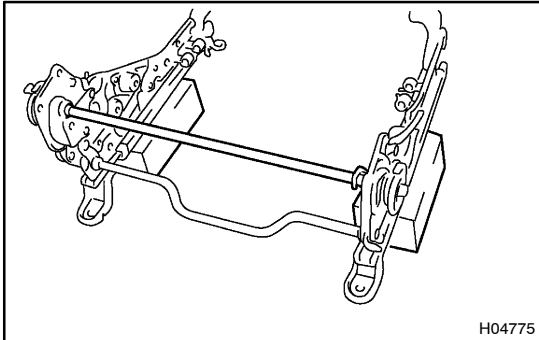
1. Vertical Adjuster Type:

INSTALL INNER SEAT ADJUSTER

Install the inner seat adjuster with 3 E-rings.

2. INSTALL RECLINING CONNECTING PIPE

- Adjust the reclining lock positions of the seat adjuster.
- Slide the seat adjusters to the most front position.



- Place the adjusters on a spacer to adjust the seat rail in parallel and install the connecting pipe.

HINT:

When installing the connecting pipe with raising up the adjusters, the lock positions adjusted in 2 (a) step slip off then lock error occur.

3. INSTALL REAR SEAT TRACK RETAINER

Install the rear seat track retainer with 4 bolts.

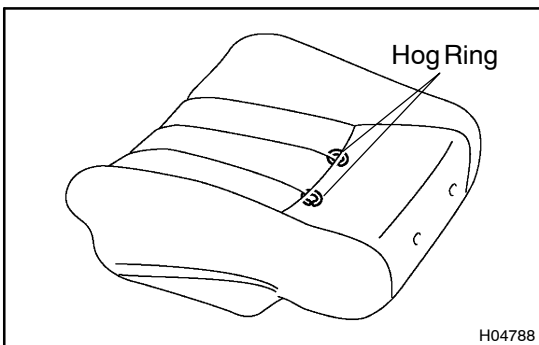
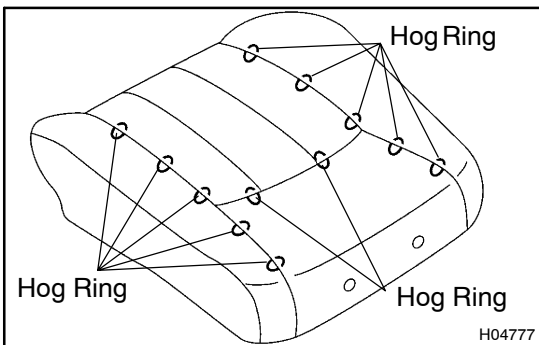
Torque: 20 N·m (200 kgf·cm, 14 in.·lbf)

4. INSTALL RECLINING ADJUSTER INSIDE COVER

5. w/ Seatback Board:

INSTALL SEATBACK COVER

Install the seatback cover with new hog rings to the seatback pad.



6. w/o Seatback Board:

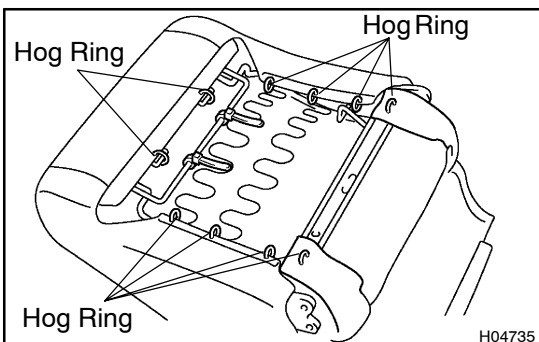
INSTALL SEATBACK COVER

Install the seatback cover with new hog rings to the seatback pad.

7. w/ Lumber Support:

INSTALL LUMBER SUPPORT

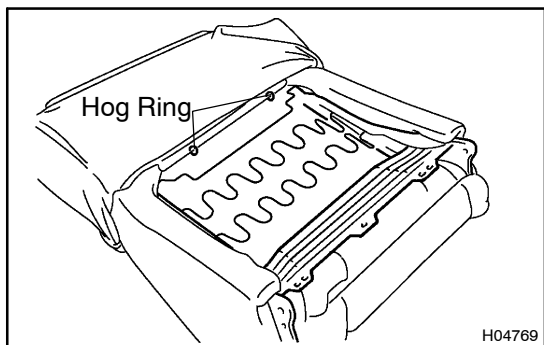
Install the lumber support with 2 bolts to seatback frame.



8. w/ Seatback Board:

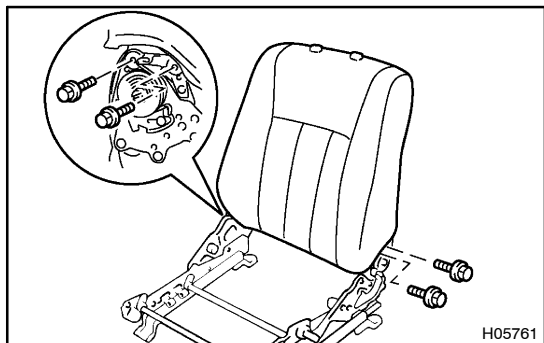
INSTALL SEATBACK FRAME

- Install the seatback frame with new hog rings.
- Install the headrest supports.



**9. w/o Seatback Board:
INSTALL SEATBACK FRAME**

- (a) Install the seatback frame with new hog rings.
- (b) Install the headrest supports.

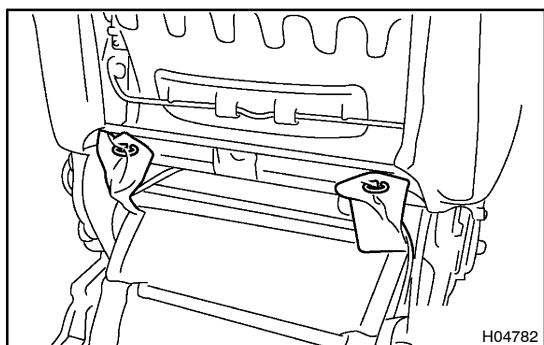


**10. w/ Seatback Board:
INSTALL SEATBACK ASSEMBLY**

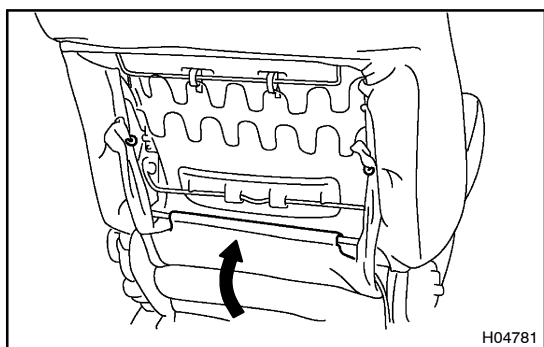
- (a) Install the seatback assembly with 4 bolts.
Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

HINT:

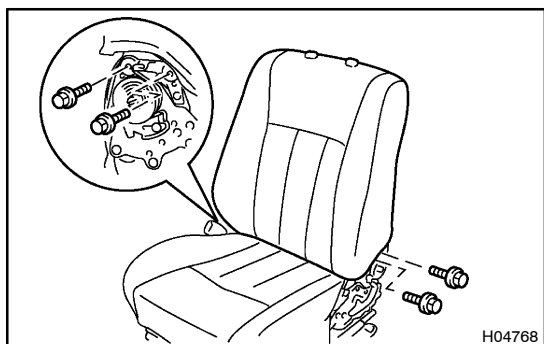
Tighten the 4 bolts temporarily, then from the bolt on the front right side tighten them completely.



- (b) Install new hog rings.



- (c) Hang the hook.

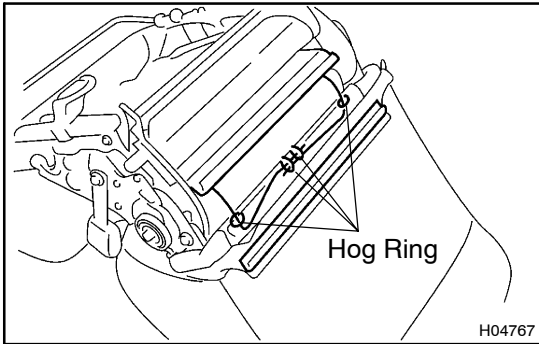


**11. w/o Seatback Board:
INSTALL SEATBACK ASSEMBLY**

- (a) Install the seatback assembly with 4 bolts.
Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

HINT:

Tighten the 4 bolts temporarily, then from the bolt on the front right side tighten them completely.



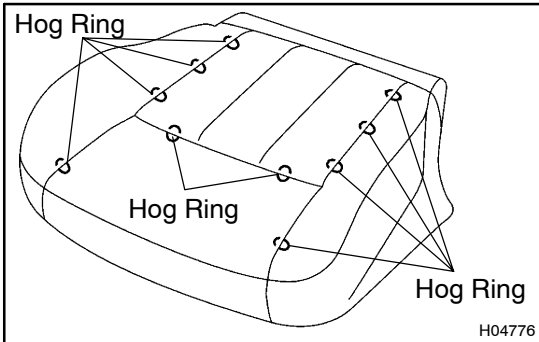
(b) Install new hog rings.

(c) Hang the hook.

12. INSTALL FRONT SEAT INNER BELT

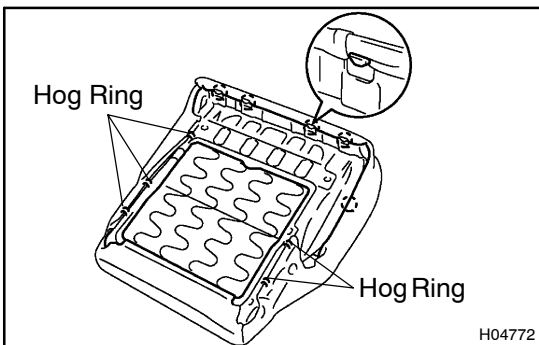
Install the front seat inner belt with wave washer and bolt.

Torque: 4 1 N·m (420 kgf·cm, 30 ft·lbf)



13. INSTALL SEAT CUSHION COVER

Install the seat cushion cover with new hog rings to the seat cushion pad.



14. INSTALL SEAT CUSHION FRAME

(a) Install the seat cushion frame with new hog rings to the seat cushion cover with pad.

(b) Hang the hook on the seat cushion frame.

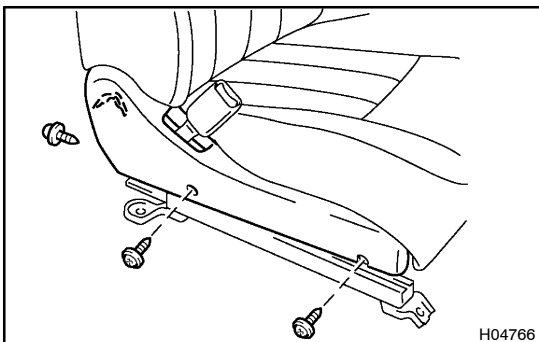
15. INSTALL SEAT CUSHION ASSEMBLY

Install the seat cushion assembly with 4 bolts to the seat adjuster.

HINT:

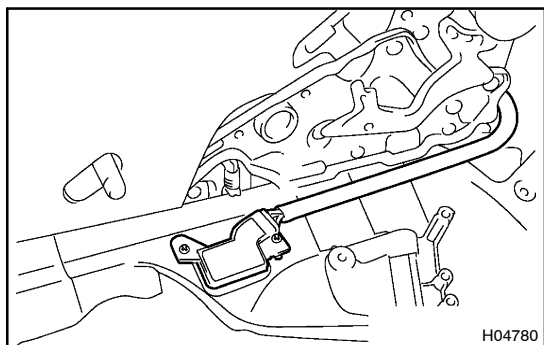
Tighten the 4 bolts temporarily, then from the bolts on the rear side tighten them completely.

Torque: 2 1 N·m (2 10 kgf·cm, 15 ft·lbf)

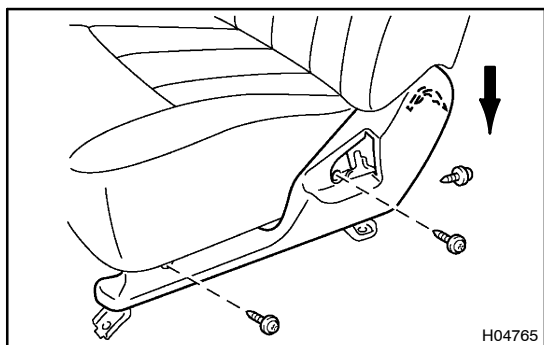


16. INSTALL SEAT CUSHION INNER SHIELD

Install the seat cushion inner shield with 3 screws as shown in the illustration.

**17. w/ Lumber Support:****INSTALL SEAT CUSHION OUTER SHIELD**

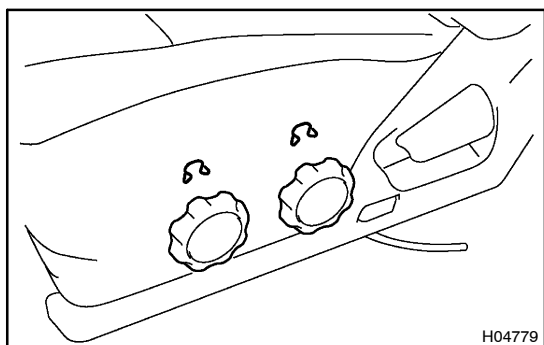
- (a) Install the lumbar support switch with 2 screws.
- (b) Connect the connector.
- (c) Install the seat cushion outer shield with 3 screws.

**18. w/o Lumber Support:****INSTALL SEAT CUSHION OUTER SHIELD**

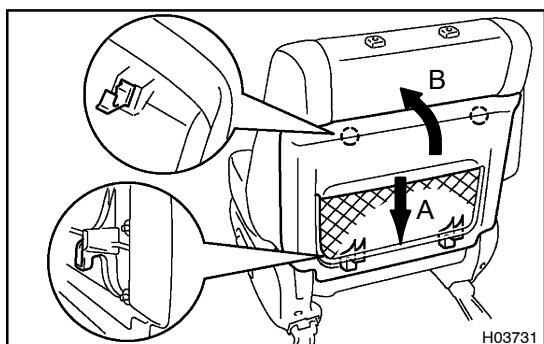
Install the seat cushion outer shield with 3 screws as shown in the illustration.

19. INSTALL THESE PARTS:

- (a) Reclining adjuster release handle
- (b) Headrest
- (c) Seat track adjuster handle

**20. Vertical Adjuster Type:****INSTALL VERTICAL SEAT ADJUSTER KNOB**

Install the vertical seat adjuster knobs with snap rings.

**21. w/ Seatback Board:****INSTALL SEATBACK BOARD**

Install the seatback board as shown in the illustration.

HINT:

Install the seatback board in order A, B as shown in the illustration.