

## REASSEMBLY

### 1. INSTALL REAR SEAT TRACK RETAINER

Install the rear seat track retainer with 4 bolts.

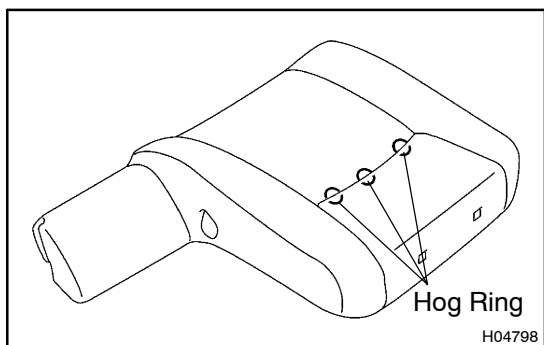
**Torque: 20 N·m (200 kgf·cm, 14 ft·lbf)**

### 2. INSTALL RH RECLINING ADJUSTER INNER COVER

### 3. REMOVE RECLINING CONNECTING PIPE

- Adjust the reclining lock positions of the seat adjuster and reclining adjuster.
- Install the reclining connecting pipe.
- Tighten the 2 bolts of LH reclining adjuster completely.

**Torque: 21 N·m (210 kgf·cm, 15 ft·lbf)**

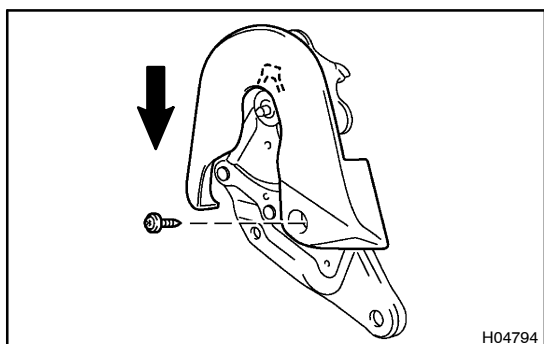


### 4. INSTALL SEATBACK COVER

Install the seatback cover with new hog rings to the seatback pad.

### 5. INSTALL SEATBACK FRAME

- Install the seatback frame with new hog rings.
- Install the headrest supports.



### 6. INSTALL LH RECLINING ADJUSTER INNER COVER

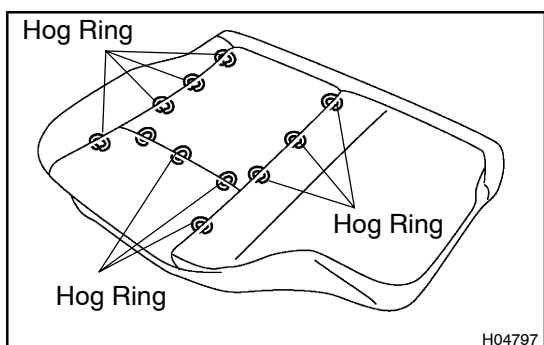
Install the LH reclining adjuster inner cover with screw.

### 7. INSTALL LH RECLINING ADJUSTER

Install the LH reclining adjuster with 2 bolts.

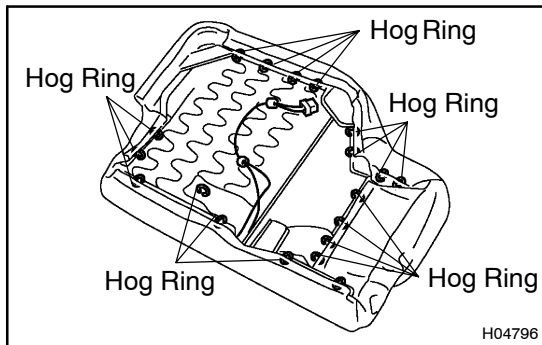
**HINT:**

Tighten the 2 bolts temporarily.



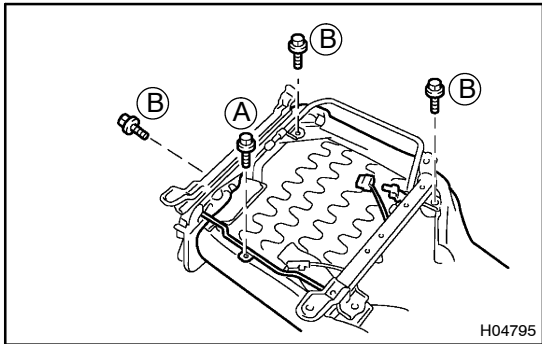
### 8. INSTALL SEAT CUSHION COVER

Install the seat cushion cover with new hog rings to the seat cushion pad.



### 9. INSTALL SEAT CUSHION FRAME

- Install the seat cushion frame with new hog rings to the seat cushion cover with pad.
- Install the 2 clamp with wire harness.



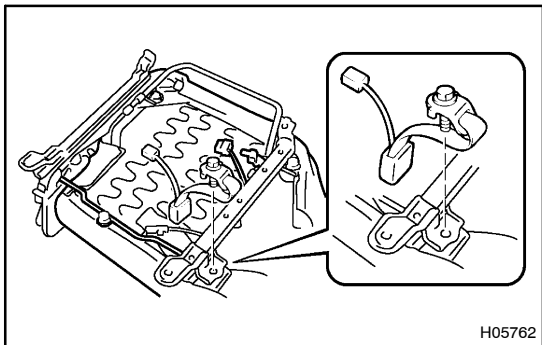
### 10. INSTALL SEAT CUSHION ASSEMBLY

Install the seat cushion assembly with 4 bolts to the seat adjuster.

**Torque:**

**A bolt: 20 N·m (200 kgf·cm, 14 ft·lbf)**

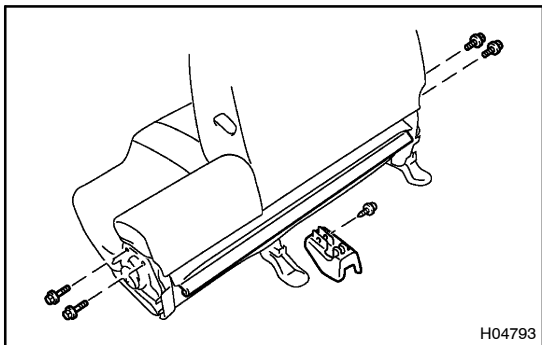
**B bolt: 21 N·m (210 kgf·cm, 15 ft·lbf)**



### 11. INSTALL FRONT SEAT CENTER BELT

Install the front seat center belt.

**Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)**



### 12. INSTALL SEATBACK ASSEMBLY

- Install the seat track upper resr cover with screw.
- Install the seatback assembly with 4 bolts.

**Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)**

**HINT:**

Tighten the 4 bolts temporarily, then from the bolt on the front right side tighten them completely.

- Hang the hook.

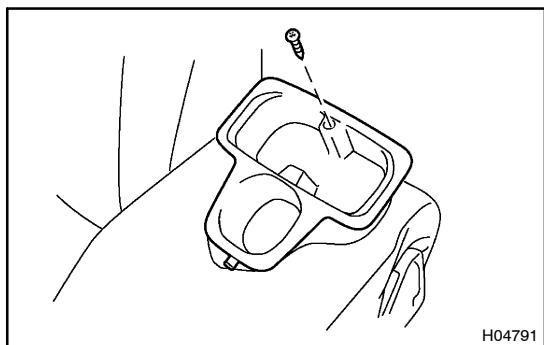
### 13. INSTALL THESE PARTS:

- Center armrest

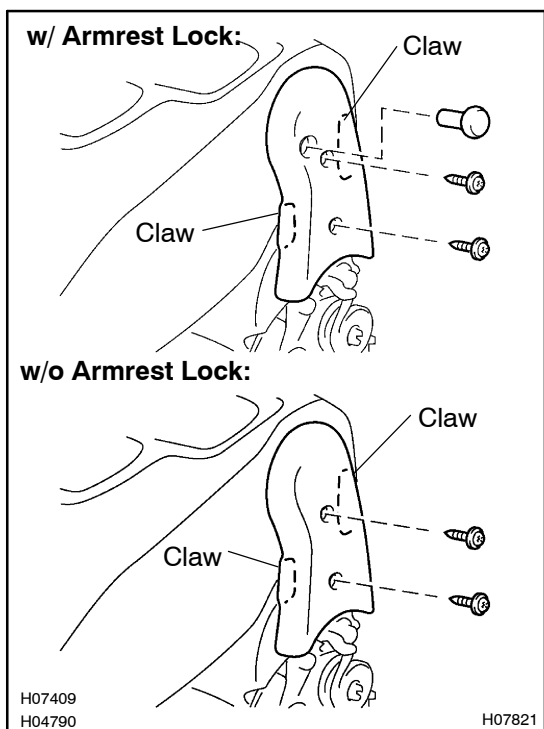
**Torque: 37 N·m (380 kgf·cm, 27 ft·lbf)**

- Center armrest hinge

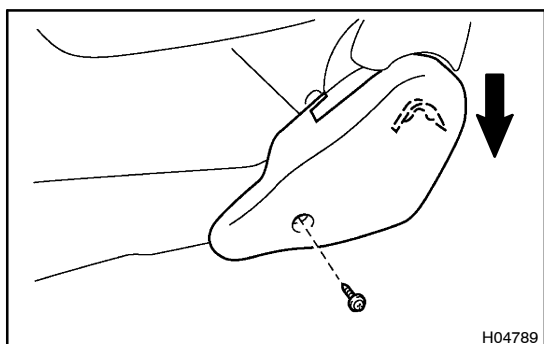
**Torque: 37 N·m (380 kgf·cm, 27 ft·lbf)**

**14. INSTALL CUP HOLDER**

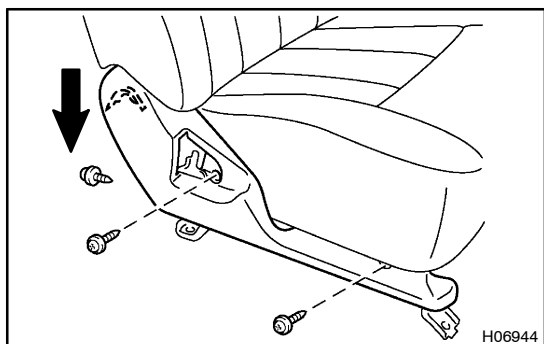
Install the cup holder with screw as shown in the illustration.

**15. INSTALL CENTER ARMREST HINGE COVER**

- (a) Install the center armrest hinge cover with 2 screws.
- (b) w/ Armrest Lock:  
Install the armrest lock release knob.

**16. INSTALL SEAT CUSHION INNER SHIELD**

Install the seat cushion inner shield with screws as shown in the illustration.

**17. INSTALL SEAT CUSHION OUTER SHIELD**

Install the seat cushion outer shield with 3 screws as shown in the illustration.

**18. INSTALL THESE PARTS:**

- (a) Reclining adjuster release handle
- (b) Headrest
- (c) Seat track adjusting handle