

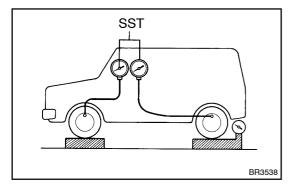
LOAD SENSING PROPORTIONING AND BY-PASS VALVE (LSP & BV) (w/o ABS)

ON-VEHICLE INSPECTION

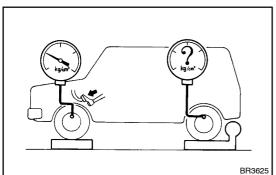
SET REAR AXLE LOAD UZJ100, FZJ100, HDJ100:

> Australia, Middle East 1500 kg (3,306 lb) **Others** 1450 kg (3,196 lb)

FZJ105, HZJ105: 1450 kg (3,196 lb)



2. **INSTALL LSPV GAUGE (SST) AND BLEED AIR** 09709-29018 SST



RAISE FRONT BRAKE FLUID PRESSURE TO 7,845 3. kPa (80 kgf/cm^{2,} 1,138psi) AND CHECK REAR BRAKE **FLUID PRESSURE**

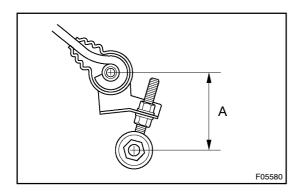
UZJ100, FZJ100, HDJ100:

4,874-6,051 kPa (49.7-61.7 kgf/cm², 706.7-877.4 psi) FZJ105, HZJ105:

5,168-6,345 kPa (52.7-64.7 kgf/cm², 749.3-920.2 psi)

HINT:

The brake pedal should not be depressed twice and/or returned while setting to the specified pressure. Read the value of rear pressure 2 seconds after adjusting the specified fluid pressure.



4. IF NECESSARY, ADJUST FLUID PRESSURE

- (a) Disconnect the No. 2 shackle from the shackle bracket.
- (b) Adjust the length of the No. 2 shackle turning it.
 - (1) Low pressure Lengthen "A"
 - (2) High pressure Shorten "A"

Initial set: 90 mm (3.54 in.)

Adjusting range: 86 - 94 mm (3.39 - 3.78 in.)

HINT:

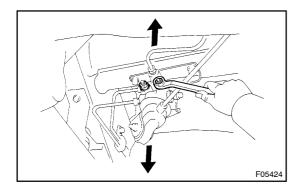
One turn of the No. 2 shackle changes the fluid pressure about following specification.

UZJ100, FZJ100 HDJ100:

82.4 kPa (0.84 kgf/cm^{2,} 12.0 psi)

FZJ105, HZJ105:

69.6 kPa (0.71 kgf/cm², 10.1 psi)



(c) In the event pressure cannot be adjusted by the No. 2 shackle, raise or lower the valve body.

Low pressure – Lower High pressure – Raise

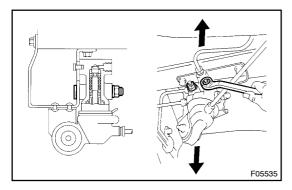
(d) Torque the nuts.

Torque: 13 N·m (130 kgf·cm, 9 ft·lbf)

(e) Adjust the length of the No. 2 shackle again.

If it cannot be adjusted, inspect the valve housing.

(f) Connect the No. 2 shackle to the shackle bracket.

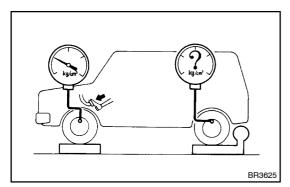


5. IF NECESSARY, CHECK VALVE BODY

(a) Assemble the valve body in the upper most position.

HINT:

When the brakes are applied, the piston will move down about 1 mm (0.04 in). Even at this time, the piston should not make contact with or move the load sensing spring.



(b) In this position, check the rear brake pressure.

Front brake pressure kPa (kg/cm², psi)	Rear brake pressure kPa (kg/cm², psi)
3,434 (35, 498)	2,746 (28, 398)
5,396 (55, 783)	3,040 – 3,628 (31 – 37, 441 – 526)
9,810 (100, 1,424)	4,364 - 4,952 (44.5 - 50.5, 633 - 718)

If the measured value is not within standard, replace the valve body.