

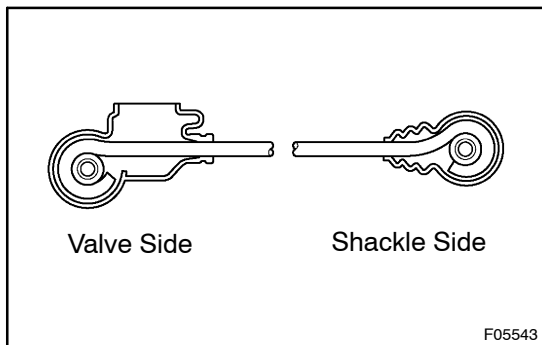
REASSEMBLY

1. REASSEMBLE THESE PARTS TO LOAD SENSING SPRING:

- Install the load sensing spring boot.
- Install the load sensing valve boot.
- Install the 2 collars.
- Install the 2 rubber plates and 4 bushings.

HINT:

- Apply lithium soap base glycol grease to all rubbing areas. (See page BR-66)



- Do not mistake the valve side for the shackle side of the load sensing spring.

2. INSTALL SHACKLE NO. 1 TO SHACKLE NO. 2

Install the lock nut, plate washer, shackle No. 1 and nut to the shackle No. 2.

3. INSTALL SHACKLE NO. 1 TO LOAD SENSING SPRING

Install the shackle No. 1, 2 plate washers, bolt, washer and nut.

Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)

4. INSTALL LOAD SENSING SPRING TO VALVE BODY

Install the load sensing spring assembly to the load sensing valve with the clip.

5. INSTALL VALVE BRACKET

- Install the set plate to the valve assembly through the valve bracket.
- Install the 2 washers and nuts.
- Install the load sensing spring assembly, 2 plate washers, bolt, washer and nut.

Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)