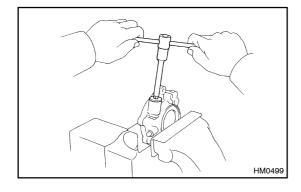
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DISASSEMBLY

- 1. REMOVE OIL SEAL
- 2. REMOVE OIL PUMP DRIVE ROTOR
- 3. REMOVE OIL PUMP DRIVEN ROTOR
- 4. REMOVE O-RING



5. REMOVE STRAIGHT SCREW PLUG, SPRING, BALL, VALVE SEAT AND O-RING

- (a) Using a hexagon wrench, remove the screw plug.
- (b) Using a magnetic finger, remove the spring, ball and valve seat.
- (c) Remove the O-ring from the valve seat.