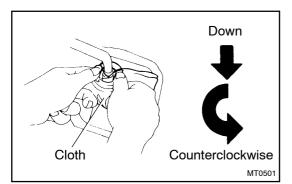
MT07M-01



REMOVAL

Separate Seat:

REMOVE TRANSMISSION SHIFT LEVER

- (a) Remove the front console panel and disconnect connectors. (See page BO-127)
- (b) Remove the 6 bolts, shift lever boot and retainer.

Torque: 6.5 N·m (66 kgf·cm, 58 in.·lbf)

- (c) Cover the shift lever cap with a cloth.
- (d) Pressing down on the shift lever cap, rotate it counterclockwise to remove.
- (e) Pull out the shift lever.

HINT:

At the time of installation, please refer to the following item. Apply MP grease to the tip of the shift lever.

2. Bench Seat:

REMOVE TRANSMISSION SHIFT LEVER

- (a) Remove center lower cluster finish panel and disconnect connectors. (See page BO-127)
- (b) Remove the 2 screws and transfer lever hole cover. (See page BO-127)
- (c) Remove the 4 bolts, shift lever boot and retainer.

 Torque: 6.5 N·m (66 kgf·cm, 58 in.·lbf)
- (d) Cover the shift lever cap with a cloth.
- (e) Pressing down on the shift lever cap, rotate it counterclockwise to remove.
- (f) Pull out the shift lever.

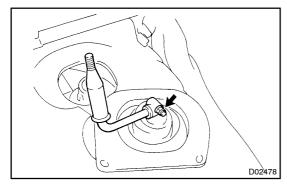
HINT:

At the time of installation, please refer to the following item. Apply MP grease to the tip of the shift lever.



Remove the nut, washer, lever lock pin and transfer lever.

Torque: 12 N·m (120 kgf·cm, 9 ft·lbf)





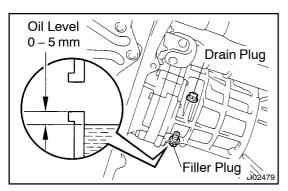
Oil grade: API GL-4 or GL-5 Viscosity: SAE 75W-90

Capacity: 2.2 liters (2.3 US qts, 1.9 lmp. qts)

Torque: 37 N·m (380 kgf·cm, 27 ft·lbf)

- 5. REMOVE ENGINE UNDER COVER
- 6. REMOVE FRONT AND REAR PROPELLER SHAFT

(See page PR-2)



7. w/One Touch 2 -4 Selector System:

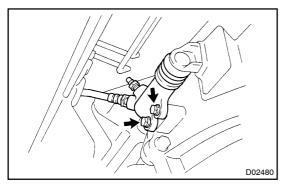
DISCONNECT MOTOR ACTUATOR CONNECTOR

8. Full -time 4WD Type:

DISCONNECT CENTER DIFF -LOCK INDICATOR SWITCH, NEUTRAL POSITION SWITCH, BACK -UP LIGHT SWITCH, L4 POSITION SWITCH AND NO.1 SPEED SENSOR CONNECTORS

9. Part -time 4WD Type:

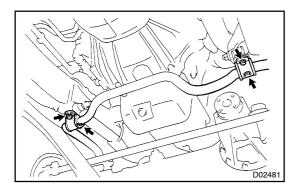
DISCONNECT TRANSFER 4WD POSITION SWITCH, NEUTRAL POSITION SWITCH, BACK -UP LIGHT SWITCH, L4 POSITION SWITCH AND NO.1 SPEED SENSOR CONNECTORS



10. DISCONNECT CLUTCH RELEASE CYLINDER AND LINE

Remove the 2 bolts and disconnect the release cylinder and line.

Torque: 12 N·m (120 kgf·cm, 9 ft·lbf)

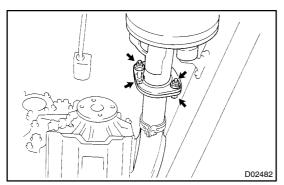


11. DISCONNECT STABILIZER BAR

(a) Remove the 4 set bolts of the stabilizer bar bracket.

Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)

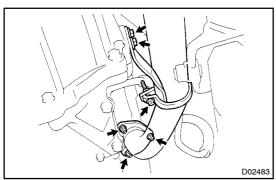
(b) Disconnect the stabilizer bar.



12. DISCONNECT FRONT EXHAUST PIPE

(a) Remove the 2 bolts, nuts and gasket.

Torque: 40 N·m (400 kgf·cm, 30 ft·lbf)



Loosen the clamp bolt and disconnect the clamp from the (b) support bracket.

Torque: 20 N·m (200 kgf·cm, 15 ft·lbf)

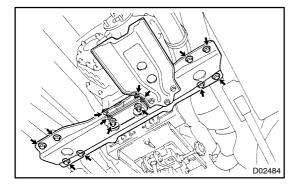
(c) Remove the 2 bolts and bracket from the clutch housing.

Torque: 24 N·m (240 kgf·cm,17 ft·lbf)

Remove the 3 nuts, gasket and disconnect the front ex-(d)

haust pipe and suspend it securely.

Torque: 63 N·m (640 kgf·cm, 46 ft·lbf)



13. REMOVE CROSSMEMBER

- Support the center of the transmission. (a)
- Remove the 2 nuts of the engine rear mounting. (b)

Torque: 74 N·m (750 kgf·cm, 54 ft·lbf)

Remove the 8 bolts and crossmember. (c)

Torque: 50 N·m (510 kgf·cm, 36 ft·lbf)

REMOVE ENGINE REAR MOUNTING

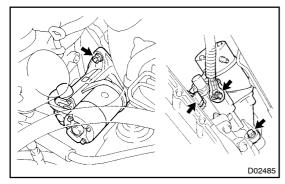
Remove the 4 bolts and engine rear mounting from the trans-

Torque: 59 N·m (600 kgf·cm, 43 ft·lbf)

15. JACK UP TRANSMISSION SLIGHTLY

Using a transmission jack, support the transmission.

16. REMOVE SUSPENDED FRONT EXHAUST PIPE

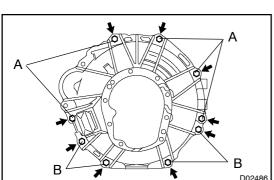


REMOVE STARTER 17.

- Disconnect the connector and wire from the starter. (a)
- (b) Remove the bolt and nut.

Torque: 69 N·m (700 kgf·cm, 51 ft·lbf)

Remove the starter and suspend it securely. (c)



REMOVE TRANSMISSION WITH TRANSFER

- (a) Disconnect the wire harness from the transmission.
- Remove the 9 transmission mounting bolts from the engine.

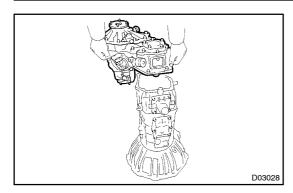
Torque:

Bolt A: 72 N·m (730 kgf·cm, 53 ft·lbf)

Bolt B: 69 N·m (700 kgf·cm, 51 ft·lbf)

Pull out the transmission with the transfer down and to-(c) ward the rear.

LAND CRUISER (W/G) (RM616E)



19. REMOVE TRANSFER FROM TRANSMISSION

- (a) Bench Seat:Disconnect the transfer shift lever rod assembly.(See page TR-5, TR-6)
- (b) Disconnect the breather hose and remove the 6 transfer adaptor rear mounting bolts.

Torque: 69 N·m (700 kgf·cm, 51 ft·lbf)

(c) Pull the transfer straight up and remove it from the transmission.

HINT:

Take care not to damage the transfer adaptor oil seal with the transfer input gear spline.

HINT:

At the time of installation, please refer to the following item. Apply MP grease to the lip of the transfer adaptor oil seal.