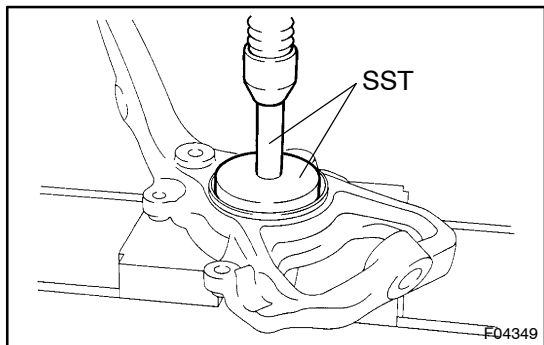


## REASSEMBLY

### 1. INSTALL BEARING AND BUSHING

- (a) Using SST and a press, install a new bearing and bushing.  
SST 09950-60010 (09951-00540),  
09950-70010 (09951-07100)
- (b) Apply synthetic oil and lithium soap base chassis grease, NLGI No.1 to the steering knuckle inner side of bushing.



### 2. INSTALL OIL SEAL

- (a) Using SST and a press, install a new oil seal.  
SST 09950-60020 (09951-00910),  
09950-70010 (09951-07100)
- (b) Coat the lip of the oil seal with MP grease.

### 3. INSTALL STEERING KNUCKLE ARM

- (a) Clean the threads of the 2 bolts and steering knuckle with toluene or trichloroethylene.
- (b) Apply sealant to the bolt threads.

#### Sealant:

**Part No. 08833-00070, THREE BOND 1324 or equivalent**

- (c) Install the steering knuckle arm with 2 bolts.  
**Torque: 147 N·m (1,500 kgf·cm, 108 ft·lbf)**