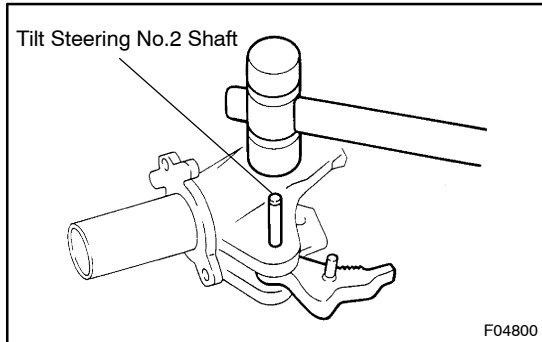


REASSEMBLY

NOTICE:

When using a vise, do not overtighten it.

1. **COAT WITH MOLYBDENUM DISULFIDE LITHIUM BASE GREASE**
(See page SR-10)



2. **INSTALL TILT STEERING PAWL**

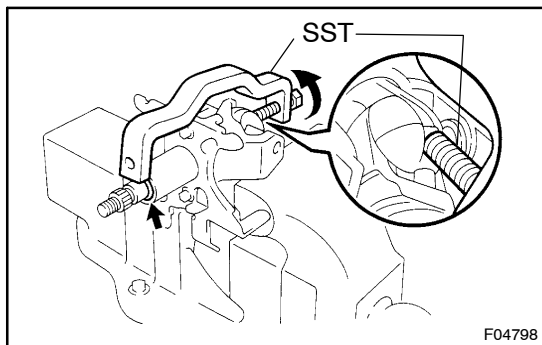
- (a) Install a new pin to the pawl.
- (b) Using a plastic hammer, tap in a new tilt steering No.2 shaft and install the pawl.

NOTICE:

Tap the shaft completely into the steering column upper tube.

3. **INSTALL TURN SIGNAL BRACKET**

Tighten the 2 bolts.



4. **INSTALL MAIN SHAFT ASSEMBLY**

- (a) Install the bearing thrust collar, bearing and compression spring to the shaft.
- (b) Install the shaft assembly to the column upper tube.
- (c) Using SST, compress the compression spring.
SST 09950 -40011 (09958-04010)

NOTICE:

Do not bend the universal joint of the shaft more than 20°.

- (d) Using a snap ring expander, install a new snap ring to the shaft.

5. **INSTALL TILT LEVER RETAINER**

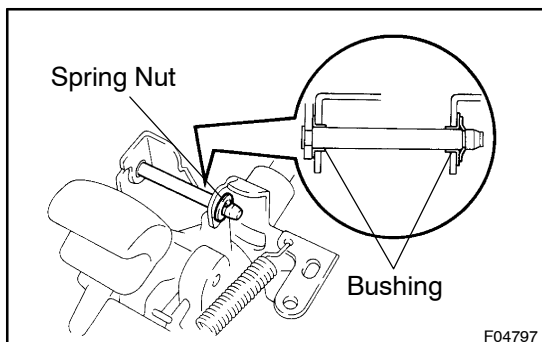
6. **INSTALL COLUMN UPPER TUBE WITH MAIN SHAFT ASSEMBLY**

- (a) Install the upper tube with the shaft to the column tube.
- (b) Using a hexagon wrench, torque the 2 tilt steering bolts.

Torque: 20 N·m (2 10 kgf·cm, 15 ft·lbf)

- (c) Check that the upper tube turns smoothly.

7. **INSTALL TILT LEVER LINK**



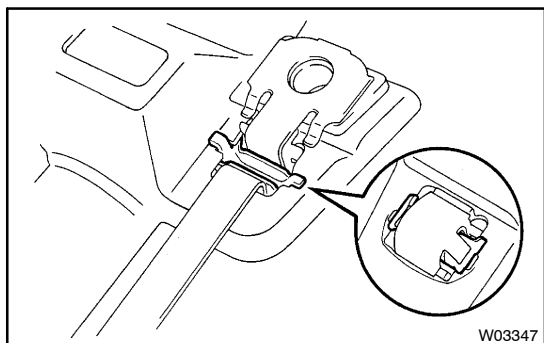
8. **INSTALL TILT LEVER**

- (a) Install the 2 bushings to the column upper tube, as shown in the illustration.
- (b) Install the lever, as shown in the illustration.
- (c) Install a new spring nut to the lever.

9. **INSTALL 4 TENSION SPRINGS**

HINT:

Install the springs with the tilt function at maximum tilt up.

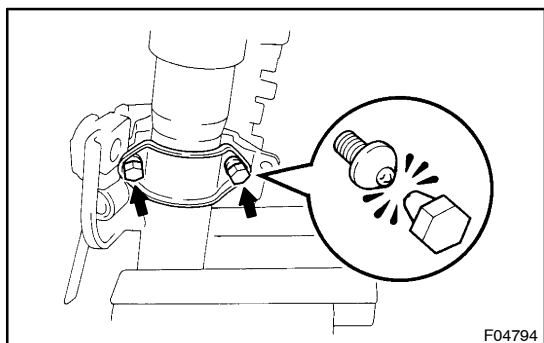
**10. INSTALL 2 ENERGY ABSORBING PLATES**

- (a) Install the new energy absorbing guide and new absorbing plate.
- (b) Install the new energy absorbing clip.

11. INSTALL COLUMN TUBE SUPPORT

- (a) Install the attachment to the tube support.
- (b) Torque the bolt.

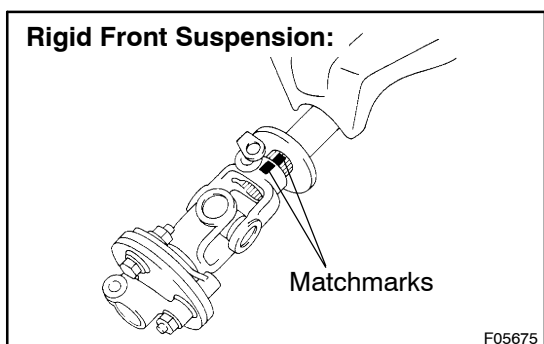
Torque: 15 N·m (150 kgf·cm, 11 ft·lbf)

**12. INSTALL COLUMN UPPER BRACKET AND COLUMN UPPER CLAMP**

Tighten the 2 new tapered –head bolts until the bolt heads break off.

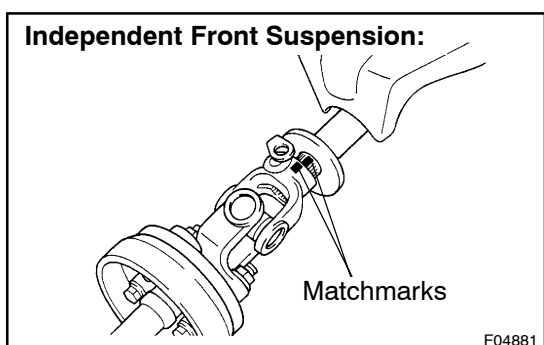
13. INSTALL KEY CYLINDER LAMP ASSEMBLY AND TRANSPONDER KEY COIL

Tighten the screw.

**14. Rigid Front Suspension:****INSTALL UNIVERSAL JOINT ASSEMBLY**

- (a) Install the thrust stopper.
- (b) Align the matchmarks on the joint assembly and main shaft assembly.
- (c) Torque the bolt.

Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)

**15. Independent Front Suspension:****REMOVE LOWER NO.2 COVER****16. Independent Front Suspension:****INSTALL INTERMEDIATE SHAFT ASSEMBLY**

- (a) Install the thrust stopper.
- (b) Align the matchmarks on the shaft assembly and main shaft assembly.
- (c) Torque the bolt.

Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)

17. Independent Front Suspension:**INSTALL NO.2 LOWER COVER**

Torque the 2 nuts.

Torque: 24.5 N·m (240 kgf·cm, 17 ft·lbf)