

INSTALLATION

1. Rigid Front Suspension:

INSTALL HOLE COVER AND INTERMEDIATE SHAFT ASSEMBLY

- Align the matchmarks on the intermediate shaft and universal joint.
- Torque the bolt.

Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)

2. Rigid Front Suspension:

INSTALL SLIDING YOKE

Temporarily tighten the bolt A.

3. Independent Front Suspension:

INSTALL NO.2 HOLE COVER, HOSE CLAMP AND HOLE COVER TO COLUMN ASSEMBLY

Temporarily tighten the hose clamp.

4. Independent Front Suspension:

INSTALL SLIDING YOKE

- Install the thrust stopper.
- Temporarily tighten the bolt A.

5. Independent Front Suspension:

INSTALL NO.2 INTERMEDIATE SHAFT ASSEMBLY

Temporarily tighten the bolt C.

6. INSTALL STEERING COLUMN ASSEMBLY

- Torque the 4 column assembly set nuts.

Torque: 24.5 N·m (250 kgf·cm, 18 ft·lbf)

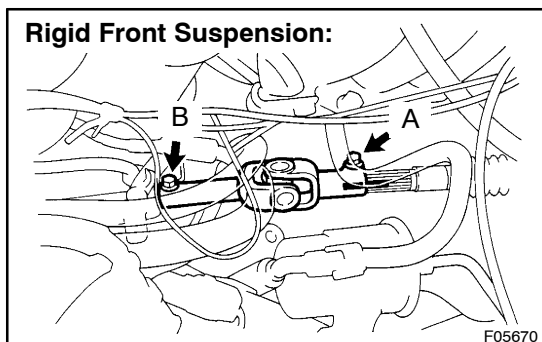
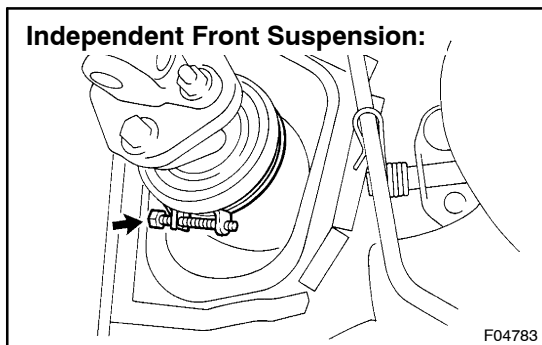
- Connect the connector.

7. CONNECT HOLE COVER

- Torque the 4 bolts.

Torque: 13 N·m (130 kgf·cm, 9 ft·lbf)

- Independent Front Suspension:
Tighten the hose clamp.



8. Rigid Front Suspension:

CONNECT SLIDING YOKE

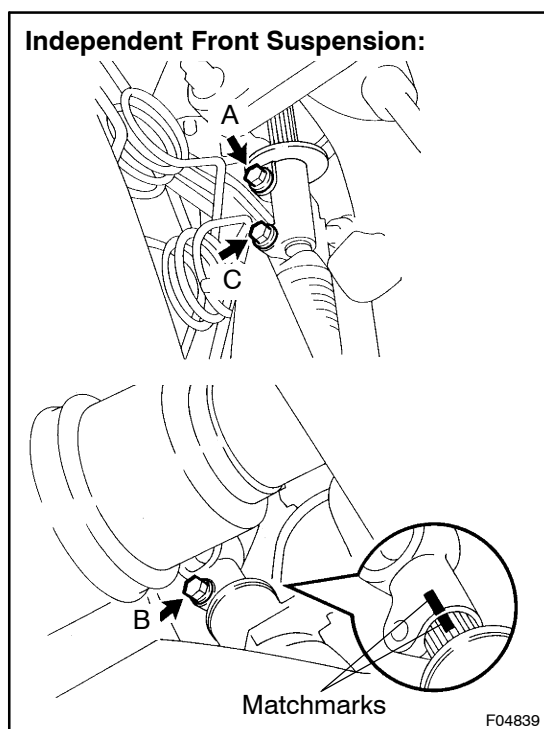
- Align the matchmarks on the yoke and worm gear valve shaft.

- Torque the bolt B.

Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)

- Torque the bolt A.

Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)



9. Independent Front Suspension:

CONNECT NO.2 INTERMEDIATE SHAFT ASSEMBLY

- Align the matchmarks on the intermediate shaft and control valve shaft.
- Torque the bolt C.
Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)
- Torque the bolt B.
Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)
- Torque the bolt A.
Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)

10. Rigid Front Suspension:

INSTALL JOINT COVER

Torque the 2 bolts.

Torque: 12 N·m (120 kgf·cm, 9 ft·lbf)

11. INSTALL NO.2 HEATER TO REGISTER DUCT

Tighten the screw.

12. INSTALL LOWER NO.1 PANEL

- Connect the connector.
- Tighten the pad set screw.
- Connect the fuel lid release lever with the 2 screws.
- Connect the hood lock release lever with the 2 screws.

13. INSTALL CLUSTER FINISH PANEL

Connect the connector.

14. INSTALL COWL TRIM

Install the clip.

15. INSTALL SCUFF PLATE

16. w/ Airbag:

INSTALL SPIRAL CABLE

(See page BE-23)

17. w/o Airbag:

INSTALL COMBINATION SWITCH

- Tighten the 3 screws.
- Connect the 2 connectors.

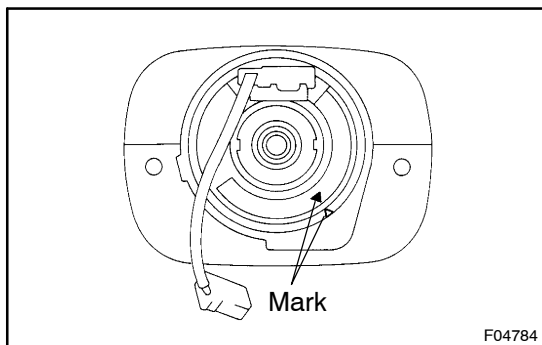
18. w/ Airbag:

INSTALL COMBINATION SWITCH WITH SPIRAL CABLE

- Tighten the 3 screws.
- Connect the airbag connector.
- Connect the 3 connectors.
- w/ Power tilt and power telescopic steering column:
Connect the 5 connectors.

19. INSTALL COLUMN UPPER AND LOWER COVERS

Tighten the 3 screws to the lower cover.

**20. w/ Airbag:****CENTER SPIRAL CABLE**

- (a) Check that the front wheels are facing straight ahead.
- (b) Turn the cable counterclockwise by hand until it becomes harder to turn.
- (c) Then rotate the cable clockwise about 2.5 turns to align the marks.

HINT:

The cable will rotate about 2.5 turns to either left or right of the center.

21. INSTALL STEERING WHEEL

- (a) Align the matchmarks on the wheel and main shaft.
- (b) Torque the wheel set nut.

Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)

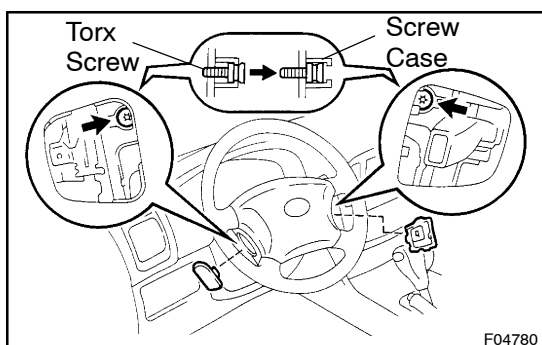
- (c) w/ Airbag:
Connect the connector.

22. w/o Airbag:**INSTALL STEERING WHEEL PAD**

- (a) Connect the terminal.
- (b) Tighten the screw.

23. w/ Airbag:**INSTALL STEERING WHEEL PAD****NOTICE:**

- **Make sure the wheel pad is installed to the specified torque.**
- **If the wheel pad has been dropped, or there are cracks, dents or other defects in the case or connector, replace the wheel pad with a new one.**
- **When installing the wheel pad, take care that the wirings do not interfere with other parts and are not pinched between other parts.**



- (a) Connect the connector.
- (b) Connect the airbag connector.
- (c) Install the pad after confirming that the circumference groove of the torx screw is caught on the screw case.
- (d) Using a torx socket wrench, torque the 2 screws.
Torque: 8.8 N·m (90 kgf·cm, 78 in·lbf)
- (e) Install the steering wheel lower No.2 and No.3 covers.

24. CHECK STEERING WHEEL CENTER POINT