

REMOVAL

1. 1HD-FTE:

REMOVE FRONT TRANSMISSION UNDER COVER

Remove the 2 bolts and nuts.

2. REMOVE NO.1 AND NO.2 ENGINE UNDER COVERS

(a) Remove the 8 bolts and No.2 under cover.

(b) Remove the 6 bolts and No.1 under cover.

3. DISCONNECT RETURN HOSE

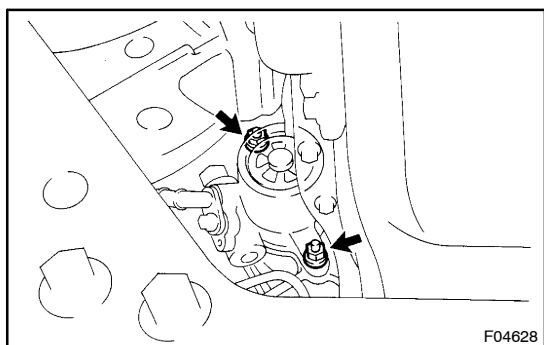
Remove the clip.

4. 1HD-FTE:

DISCONNECT OIL PRESSURE SWITCH CONNECTOR

5. DISCONNECT PRESSURE FEED TUBE

Remove the union bolt and 2 gaskets.



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6. REMOVE PS VANE PUMP ASSEMBLY

(a) Remove the 2 nuts.

(b) Remove the O-ring from the vane pump assembly.