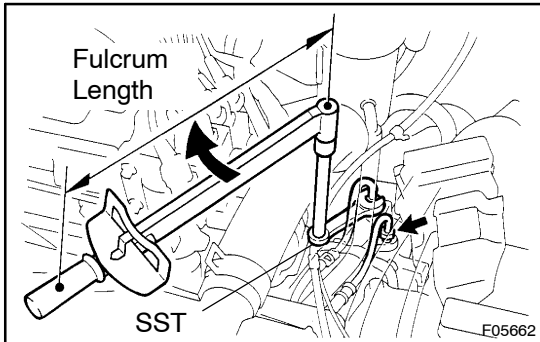


INSTALLATION

1. INSTALL PS GEAR ASSEMBLY

Torque the 4 bolts and nuts.

Torque: 142 N·m (1,450 kgf·cm, 105 ft·lbf)



2. CONNECT PRESSURE FEED AND RETURN TUBES

Using SST, connect the tube.

SST 09631-22020

Torque: 36 N·m (365 kgf·cm, 26 ft·lbf)

HINT:

- Use a torque wrench with a fulcrum length of 300 mm (11.81 in.).
- This torque value is effective in case that SST is parallel to a torque wrench.

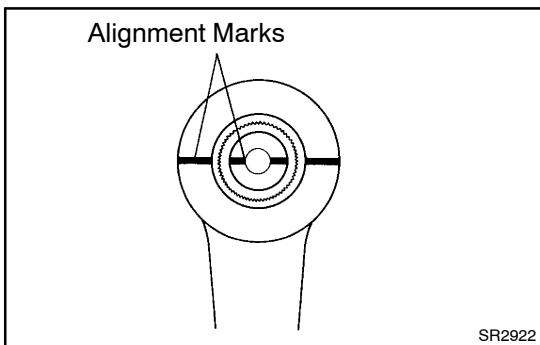
3. CONNECT SLIDING YOKE

(See page SR-24)

4. INSTALL JOINT COVER

Torque the 2 bolts.

Torque: 12 N·m (120 kgf·cm, 9 ft·lbf)



5. CONNECT PITMAN ARM

- Align the alignment marks on the pitman arm and sector shaft.
- Install the spring washer and torque the nut.

Torque: 177 N·m (1,800 kgf·cm, 130 ft·lbf)

6. LHD:

INSTALL LH FRONT FENDER APRON SEAL

Install the 9 clips.

7. RHD:

INSTALL RH FRONT FENDER APRON SEAL

Install the 11 clips.

8. w/ Airbag:

PLACE FRONT WHEELS FACING STRAIGHT AHEAD

HINT:

Do it with the front of the vehicle jacked up.

9. w/ Airbag:

CENTER SPIRAL CABLE

(See page SR-24)

10. w/ Airbag:**INSTALL STEERING WHEEL**

- (a) Align the matchmarks on the wheel and steering column main shaft.
- (b) Temporarily tighten the wheel set nut.
- (c) Connect the connector.

11. BLEED POWER STEERING SYSTEM**(See page SR-4)****12. CHECK STEERING WHEEL CENTER POINT****13. w/ Airbag:****TORQUE STEERING WHEEL SET NUT****Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)****14. w/ Airbag:****INSTALL STEERING WHEEL PAD****(See page SR-24)****15. CHECK FRONT WHEEL ALIGNMENT****(See page SA-7)**