

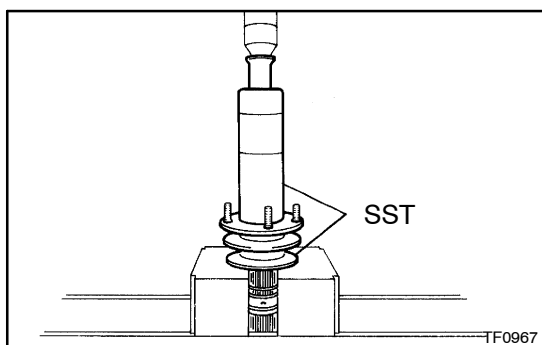
REASSEMBLY

HINT:

Coat all of the sliding and rotating surfaces with gear oil before reassembly.

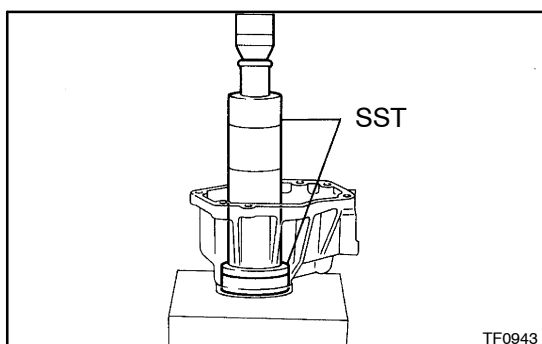
1. INSTALL DUST DEFLECTOR

- (a) Using a plastic hammer, install the dust deflector to the front extension housing.



- (b) Using SST and a press, install a new dust deflector to the front output shaft.

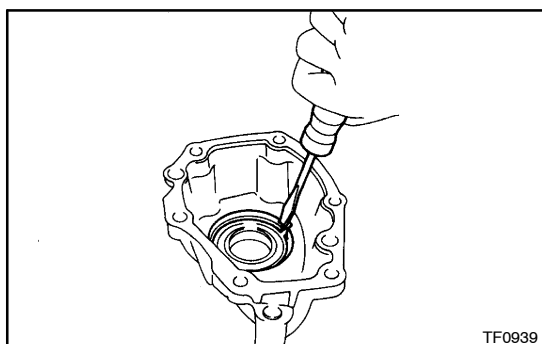
SST 093 16-20011, 093 16-60011 (09316-00011)



2. INSTALL BALL BEARING

- (a) Using SST and a press, install the ball bearing to the front extension housing.

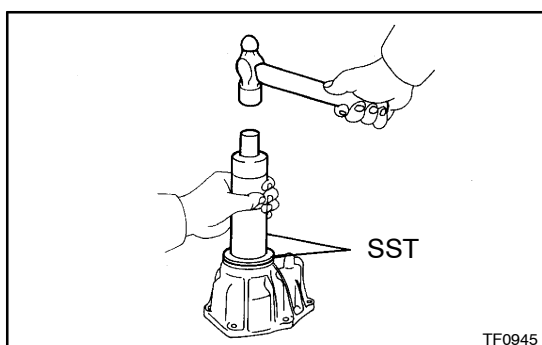
SST 093 16-60011 (09316-00011, 093 16-00031)



- (b) Select a snap ring that will allow the minimum axial play.

Mark	Thickness mm (in.)
A	1.70 (0.0669)
B	1.80 (0.0709)

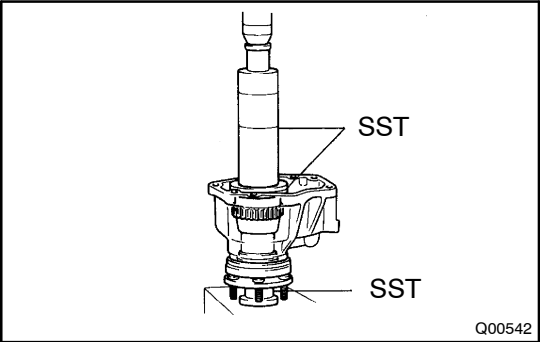
- (c) Using a screwdriver, install a new snap ring.



3. INSTALL OIL SEAL

- (a) Apply MP grease to the lip of a new oil seal.
- (b) Using SST and a hammer, drive in a new oil seal to the front extension housing.

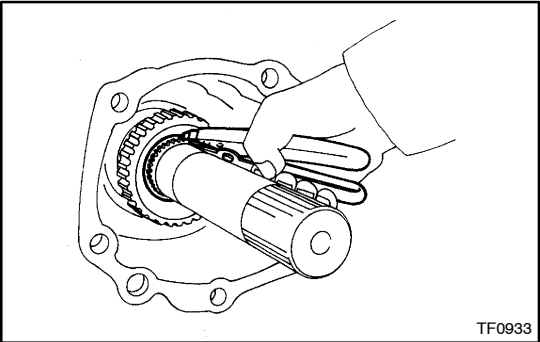
SST 093 16-60011 (09316-00011, 093 16-00061)



4. INSTALL FRONT OUTPUT SHAFT AND DRIVE CLUTCH HUB

- (a) Using SST and a press, install the front output shaft and drive clutch hub.

SST 093 16-20011, 093 16-60011 (09316-00011, 09316-00041, 093 16-00071)



- (b) Select a snap ring that will allow the minimum axial play.

Mark	Thickness mm (in.)
A	1.80 (0.0709)
B	1.90 (0.0748)
C	2.00 (0.0787)
D	2.10 (0.0827)
E	2.20 (0.0866)

- (c) Using a snap ring expander, install a new snap ring.