

## REASSEMBLY

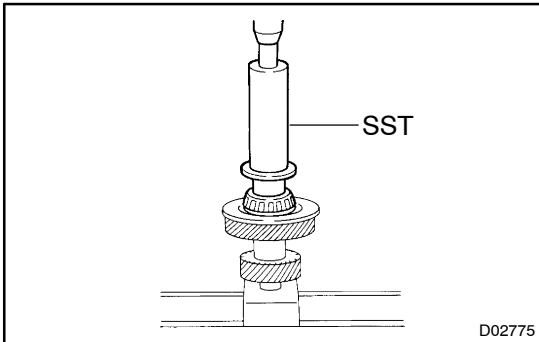
### HINT:

Coat all of the sliding and rotating surfaces with gear oil before reassembly.

#### 1. INSTALL OIL RECEIVER

- (a) Install the oil receiver.
- (b) Install and torque the 3 bolts.

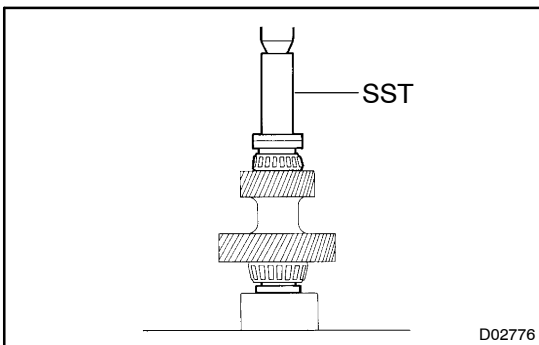
**Torque: 7.8 N·m (80 kgf·cm, 69 in.·lbf)**



#### 2. INSTALL FRONT TAPER ROLLER BEARING

Using SST and a press, install the front taper roller bearing.

SST 09316-60011 (09316-00011, 09316-00051)



#### 3. INSTALL REAR TAPER ROLLER BEARING

Using SST and a press, install the rear taper roller bearing.

SST 09350-32014 (09351-32120, 09351-32140, 09351-32180)