

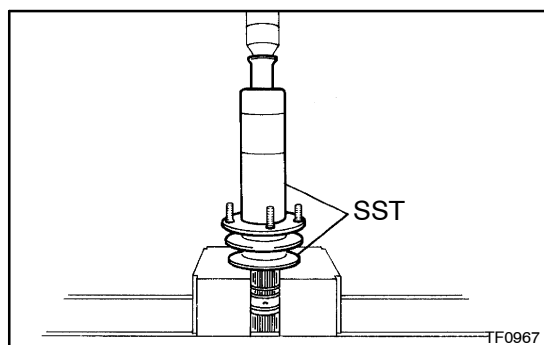
REASSEMBLY

HINT:

Coat all of the sliding and rotating surfaces with gear oil before reassembly.

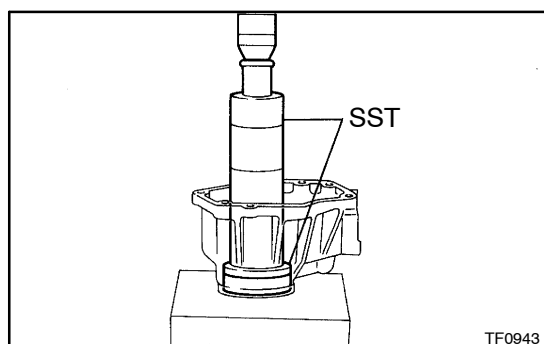
1. INSTALL DUST DEFLECTOR

- (a) Using a plastic hammer, install the dust deflector to the front extension housing.



- (b) Using SST and a press, install the dust deflector to the front output shaft.

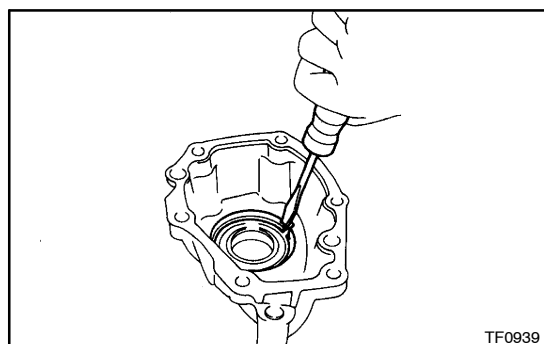
SST 093 16-20011, 093 16-60011 (09316-00011)



2. INSTALL BALL BEARING

- (a) Using SST and a press, install the ball bearing.

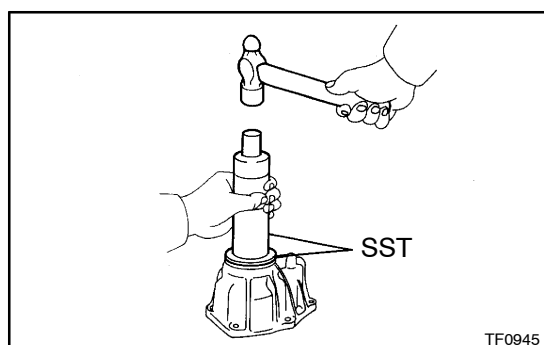
SST 093 16-60011 (09316-00011, 093 16-00031)



- (b) Select a snap ring that allows the minimum axial play.

Mark	Thickness mm (in.)
A	1.70 (0.0669)
B	1.80 (0.0709)

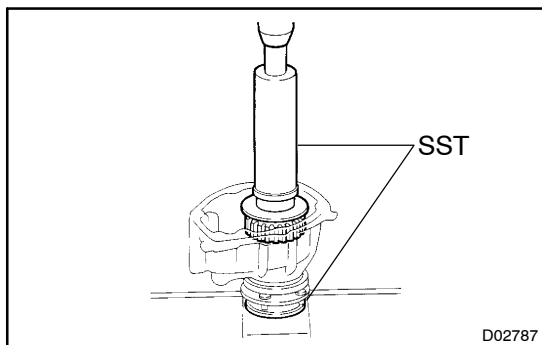
- (c) Using a screwdriver, install a new snap ring.



3. INSTALL OIL SEAL

- (a) Apply MP grease to the lip of a new oil seal.
- (b) Using SST and a hammer, drive in a new oil seal to the front extension housing.

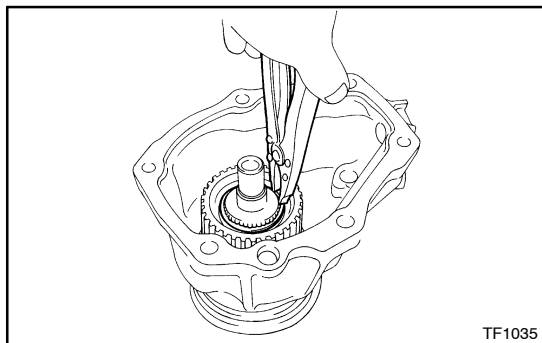
SST 093 16-60011 (09316-00011, 093 16-00061)



4. INSTALL FRONT OUTPUT SHAFT AND DRIVE CLUTCH HUB

- (a) Using SST and a press, install the front output shaft and drive clutch hub.

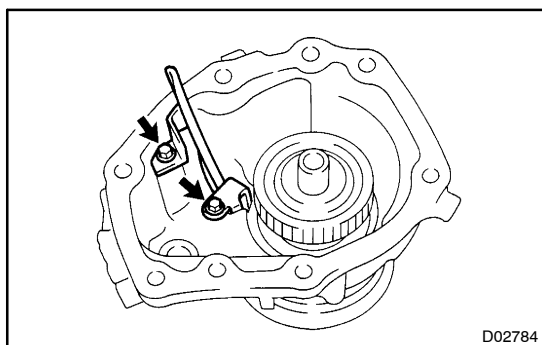
SST 093 16-20011, 093 16-60011 (09316-00011, 09316-00051, 093 16-00071)



- (b) Select a snap ring that allows the minimum axial play.

Mark	Thickness mm (in.)	Mark	Thickness mm (in.)
A	1.80 (0.0709)	D	2.10 (0.0827)
B	1.90 (0.0748)	E	2.20 (0.0866)
C	2.00 (0.0787)	–	–

- (c) Using a snap ring expander, install a new snap ring.



5. INSTALL OIL RECEIVER PIPE

- (a) Install the oil receiver pipe to the front extension housing.
(b) Install and torque the 2 bolts.

Torque: 4.9 N·m (50 kgf·cm, 43 in.·lbf)