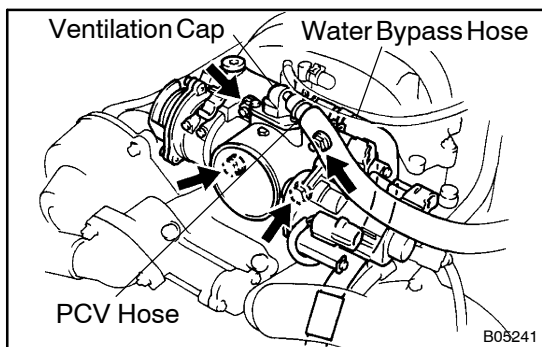
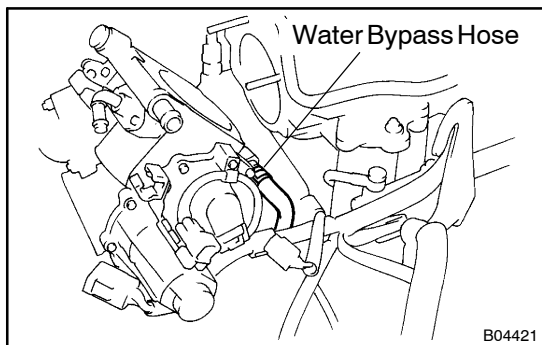


REMOVAL

1. REMOVE V -BANK COVER
2. DRAIN ENGINE COOLANT
3. REMOVE INTAKE AIR CONNECTOR
4. DISCONNECT ACCELERATOR CABLE FROM THROTTLE BODY
5. REMOVE THROTTLE BODY
 - (a) Disconnect the connectors and wire:
 - Throttle position sensor connector
 - Throttle control motor connector
 - Accelerator pedal position sensor connector
 - Accelerator pedal position sensor wire from 2 clamps on wire brackets



- (b) Disconnect the PCV hose and water bypass hose from the throttle body.
- (c) Remove the ventilation cap.
- (d) Remove the 2 bolts and 2 nuts, and disconnect the throttle body from the intake manifold.



- (e) Disconnect the water bypass hose from the manifold thermostat on the throttle body, and remove the throttle body.
- (f) Remove the gasket.