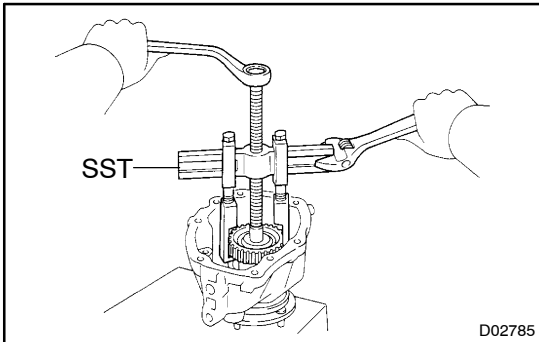


DISASSEMBLY

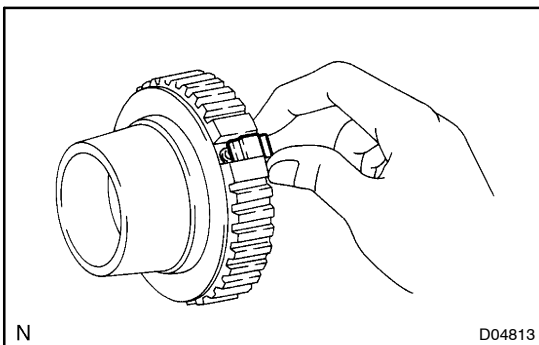
1. REMOVE OIL RECEIVER PIPE

Remove the 2 bolts and oil receiver pipe.

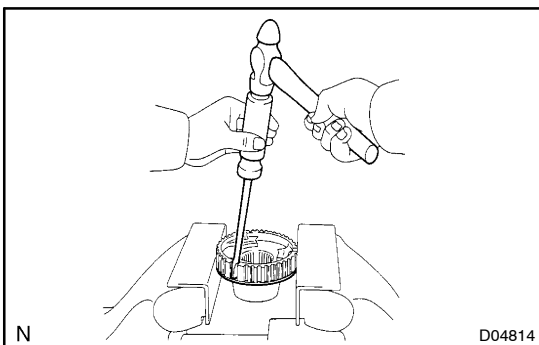


2. REMOVE DRIVE CLUTCH HUB

- (a) Using a snap ring expander, remove the snap ring.
- (b) Using SST, remove the drive clutch hub.
SST 09950 -40011 (09951 -04020, 09952 -04010, 09953 -04030, 09954 -04010, 09955 -04021)



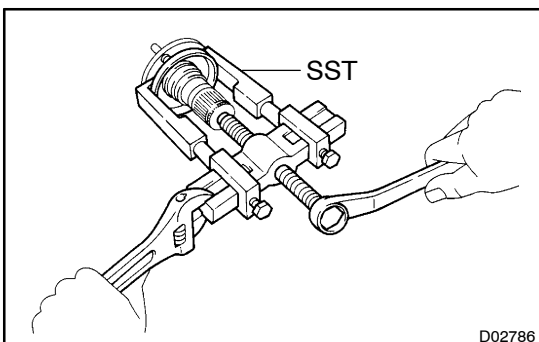
- (c) Remove the 3 No. 1 synchromesh shifting keys and springs from the drive clutch hub.



- (d) Mount the drive clutch hub in a vise.
- (e) Using a screwdriver and hammer, tap the shifting key retainer from the drive clutch hub and remove it.

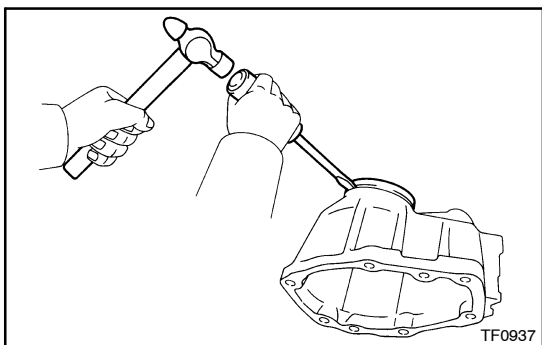
3. REMOVE FRONT OUTPUT SHAFT

Using a plastic hammer, tap the front output shaft and remove it.



4. REMOVE DUST DEFLECTOR

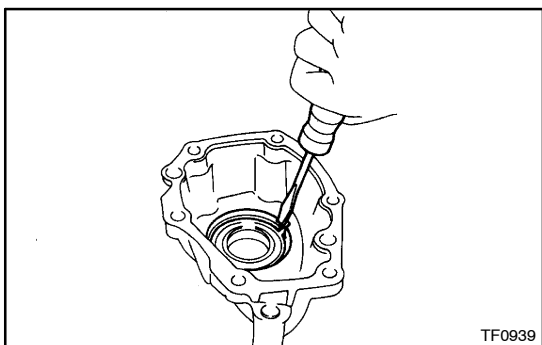
- (a) Using SST, remove the dust deflector from the front output shaft.
SST 09950 -40011 (09951 -04020, 09952 -04010, 09953 -04030, 09954 -04010, 09955 -04051, 09957 -04010)



- (b) Using a screwdriver and hammer, tap the dust deflector from the front extension housing and remove it.

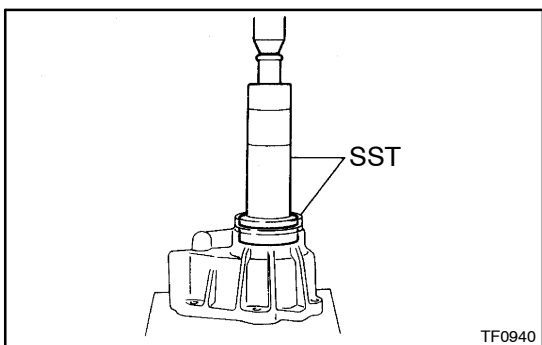
5. REMOVE OIL SEAL

Using a screwdriver, pry out the oil seal from the front extension housing.



6. REMOVE BALL BEARING

- (a) Using a screwdriver, remove the snap ring from the front extension housing.



- (b) Using SST and a press, remove the ball bearing.
SST 093 16-60011 (09316-00011, 093 16-00071)