

## DISASSEMBLY

### 1. REMOVE SEATBACK BOARD

Remove the seatback board as shown in the illustration.

HINT:

Remove the seatback board in order "A" and "B" as shown in the illustration.

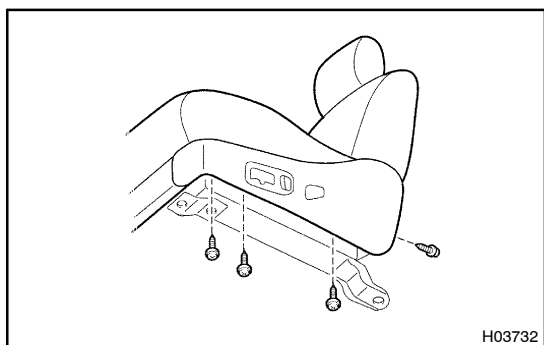
### 2. REMOVE HEADREST

### 3. REMOVE SEAT CUSHION OUTER SHIELD

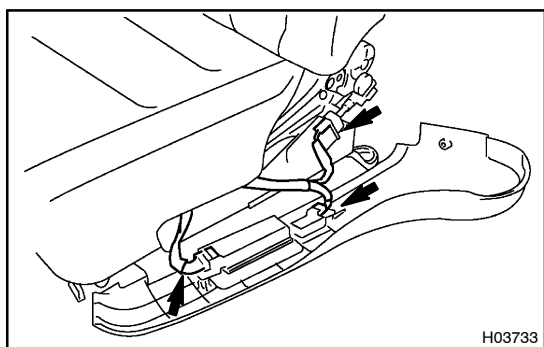
(a) Using a screwdriver, remove the power seat switch knobs.

HINT:

Tape the screwdriver tip before use.

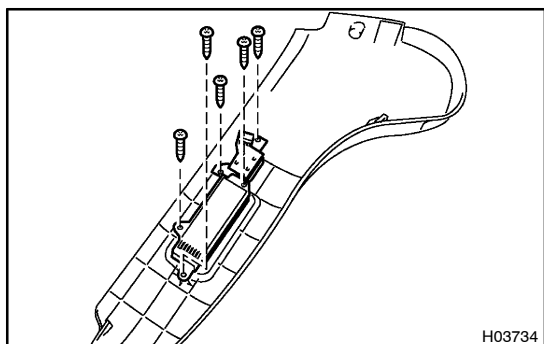


(b) Remove the 4 screws.



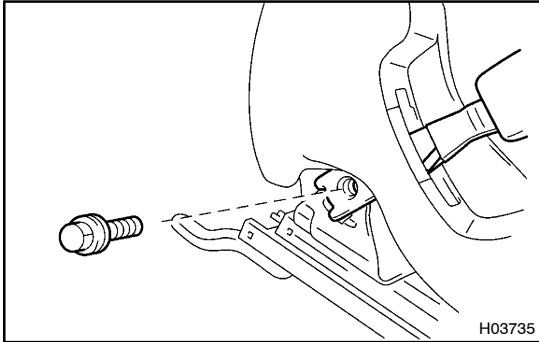
(c) Disconnect the connectors as shown in the illustration.

(d) Remove the seat cushion outer shield.



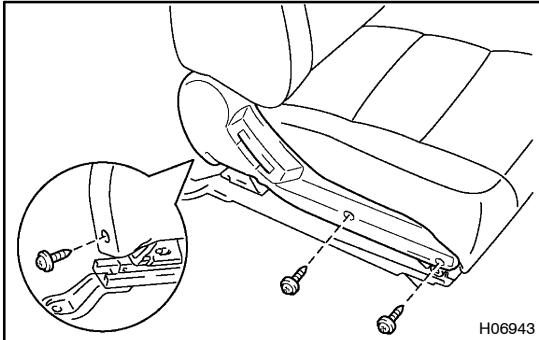
(e) Remove the 3 screws and power seat switch from the seat cushion outer shield.

(f) Remove the 2 screws and lumbar support switch from the seat cushion outer shield.

**4. REMOVE FRONT SEAT INNER BELT**

- (a) Remove the clamp, then disconnect the connector.
- (b) Remove the bolt and inner belt.

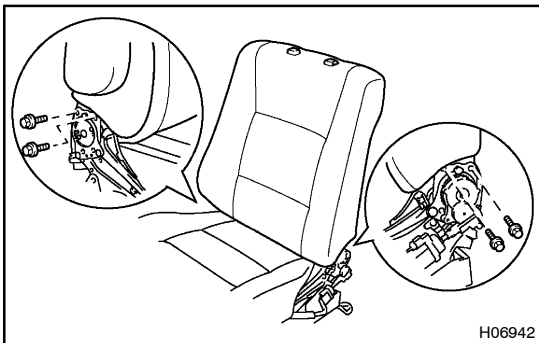
**Torque: 42 N·m (430 kgf·cm, 3 1 ft·lbf)**

**5. REMOVE SEAT CUSHION INNER SHIELD**

Remove the 3 screws and seat cushion inner shield.

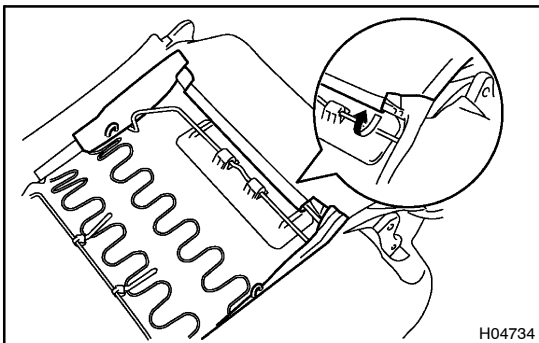
**6. REMOVE SEATBACK ASSEMBLY**

- (a) Disconnect the lumbar support connector and seat heater connector.



- (b) Remove the 4 bolts and seatback assembly.

**Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)**

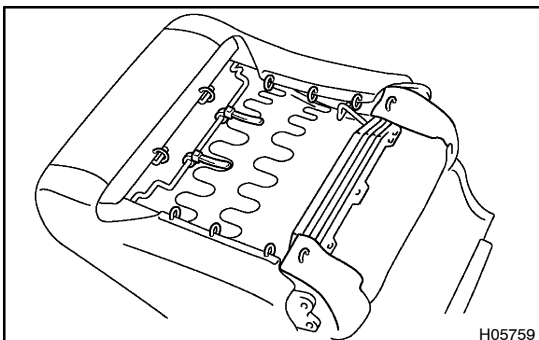
**7. REMOVE SEATBACK FRAME**

- (a) Remove the 2 hog rings.

**HINT:**

At the time of reassembly, please refer to the following item.  
When installing hog rings, take care to prevent wrinkles as little as possible.

- (b) Disengage the hook as shown in the illustration.

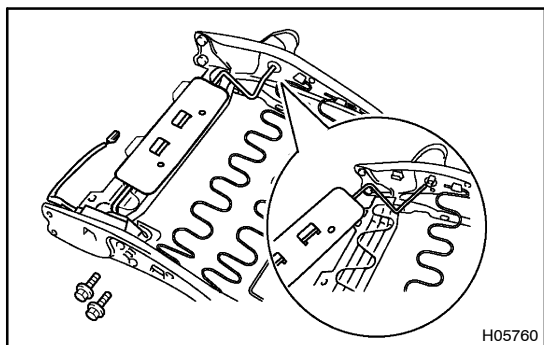


- (c) Remove the 10 hog rings and 2 clamps.

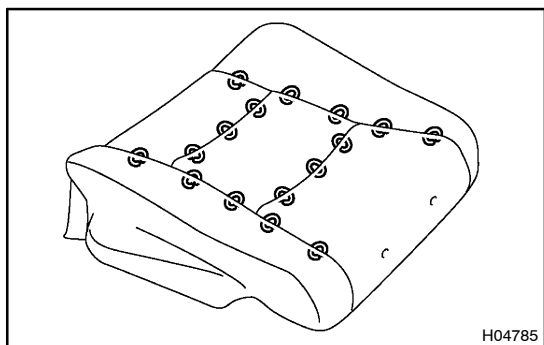
**HINT:**

At the time of reassembly, please refer to the following item.  
When installing hog rings, take care to prevent wrinkles as little as possible.

- (d) Remove the 2 headrest supports.
- (e) Remove the seatback frame from the seatback cover with pad.

**8. REMOVE LUMBER SUPPORT**

Remove the 2 bolts and lumber support.

**9. REMOVE SEATBACK COVER**

Remove the 16 hog rings and seatback cover from the seatback pad.

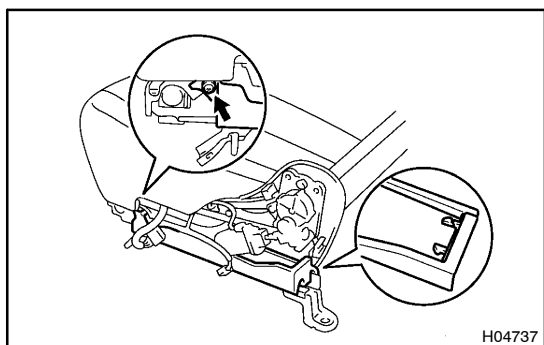
**HINT:**

At the time of reassembly, please refer to the following item.  
When installing hog rings, take care to prevent wrinkles as little as possible.

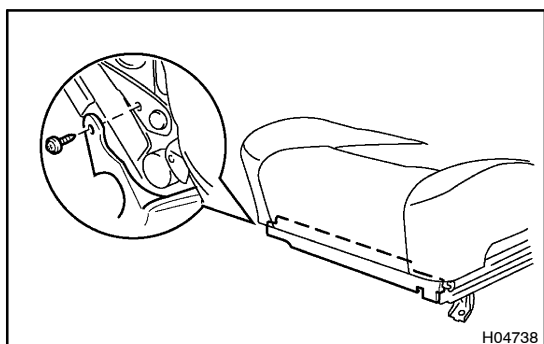
**10. w/ Seat heater:**

**IF NECESSARY, REPLACE SEATBACK HEATER**

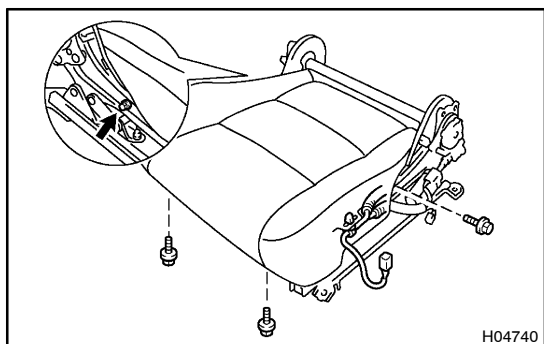
**(See page BO-34)**

**11. REMOVE LOWER SEAT CUSHION SHIELD**

Remove the screw and lower seat cushion shield as shown in the illustration.

**12. REMOVE FRONT SEAT CUSHION SHIELD**

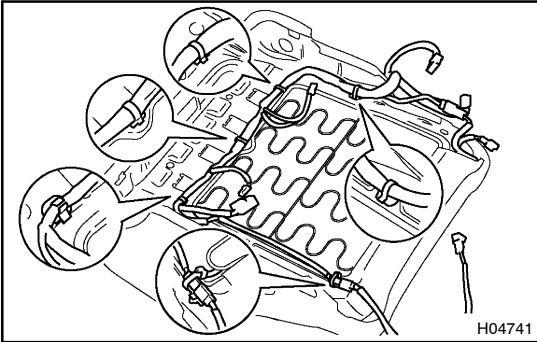
Remove the screw and front seat cushion shield.

**13. REMOVE SEAT CUSHION ASSEMBLY**

- (a) Remove the 4 bolts.

**Torque: 21 N·m (210 kgf·cm, 15 ft·lbf)**

- (b) Remove the wire harness clamp from the seat cushion assembly.

**14. REMOVE SEAT CUSHION FRAME**

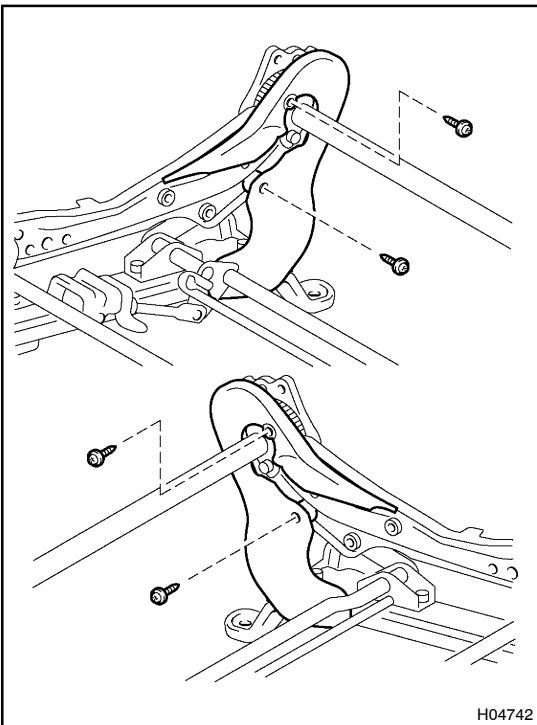
- (a) Remove the wire harness.
- (b) Disengage the hook.
- (c) Remove the 5 hog rings and seat cushion frame.

HINT:

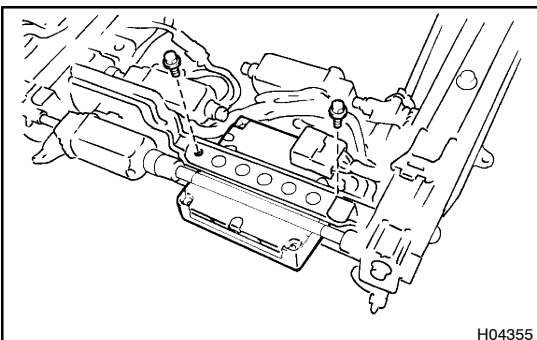
At the time of reassembly, please refer to the following item.  
When installing hog rings, take care to prevent wrinkles as little as possible.

**15. REMOVE SEAT CUSHION COVER (See page BO-34)****16. w/ Seat heater:**

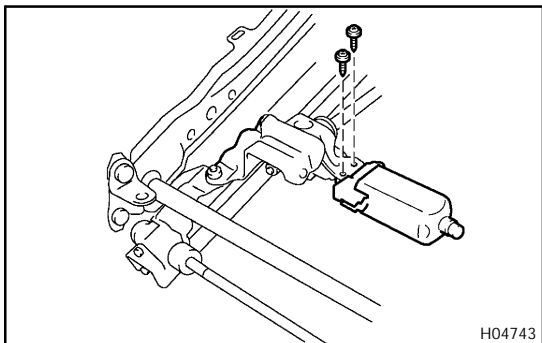
**IF NECESSARY, REPLACE SEAT CUSHION HEATER**  
(See page BO-34)

**17. REMOVE RECLINING ADJUSTER INSIDE SHIELD**

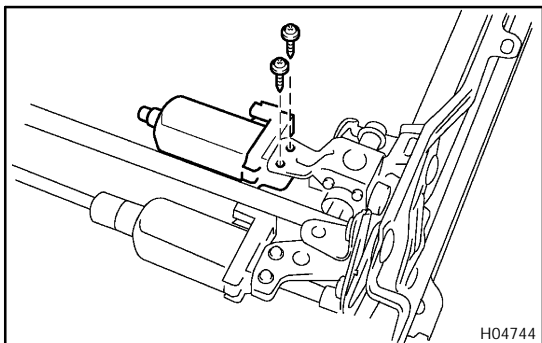
- (a) Remove the 2 screws and LH reclining adjuster inside shield.
- (b) Remove the 2 screws and RH reclining adjuster inside shield.

**18. w/ Power seat control:****REMOVE SEAT POSITION CONTROL RELAY**

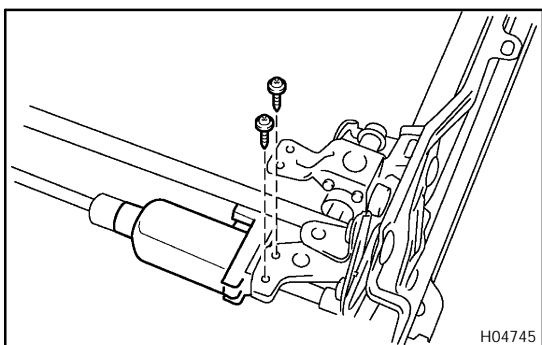
- (a) Disconnect the 2 connectors.
- (b) Remove the 2 bolts and seat position control relay.

**19. REMOVE LIFTER MOTOR**

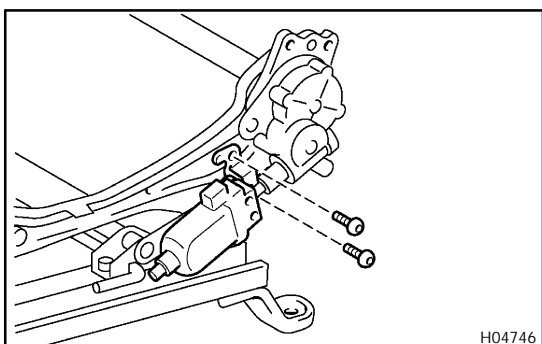
Remove the 2 screws and lifter motor.

**20. REMOVE FRONT VERTICAL MOTOR**

Remove the 2 screws and front vertical motor.

**21. REMOVE SLIDING MOTOR**

Remove the 2 screws and sliding motor.

**22. REMOVE RECLINING MOTOR**

- (a) Using a torx wrench, remove the reclining motor.
- (b) Remove the 2 screws and reclining motor mounting bracket from the reclining motor.