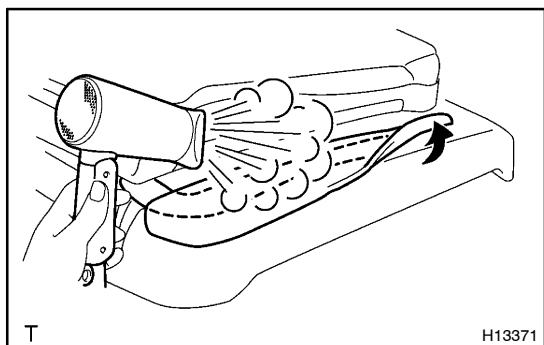


## REPLACEMENT

### HINT:

- The following is the seat heater replacement procedure.
- Care should be taken during operation to protect the seat cover from scratches, dirt or accidental cut of thread.



### 1. REMOVE SIDE OF SEAT HEATER

- (a) Using a hair dryer, heat the adhesive tape.

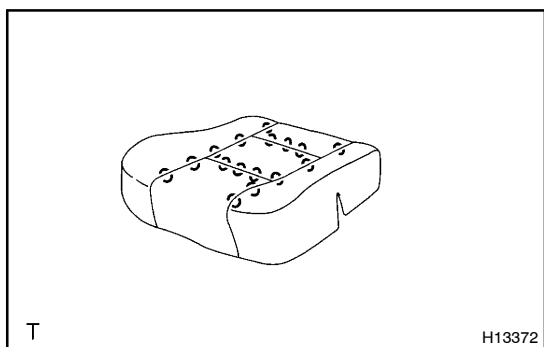
#### NOTICE:

**Do not heat the adhesive tape excessively.**

- (b) Peel the adhesive tape and remove the side of the seat cushion heater.
- (c) Use the same manner described above to the other side.

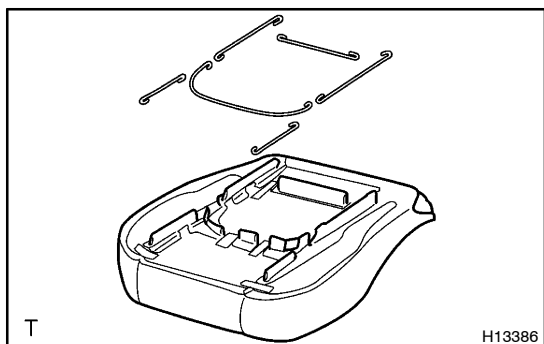
#### NOTICE:

**Heating the adhesive tape insufficiently may result in damage to the pad.**

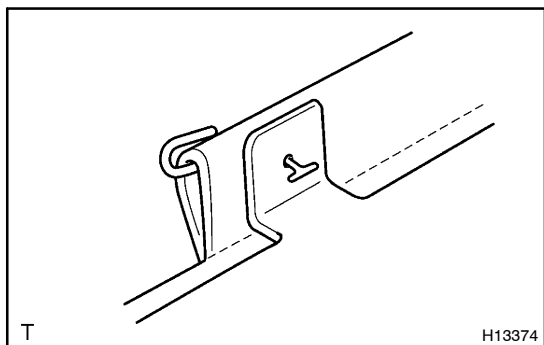


### 2. Seat cushion cover: REMOVE SEAT HEATER

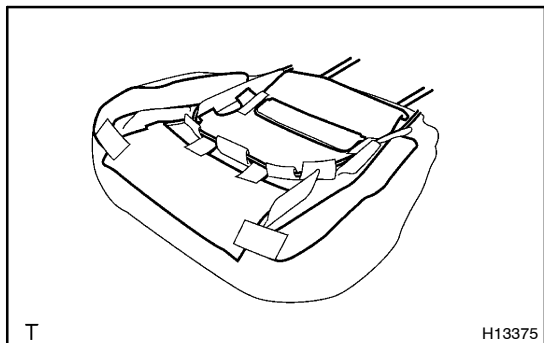
- (a) Remove the 16 hog rings.
- (b) Remove the seat cushion cover from pad.
- (c) Turn the seat cushion cover inside out.



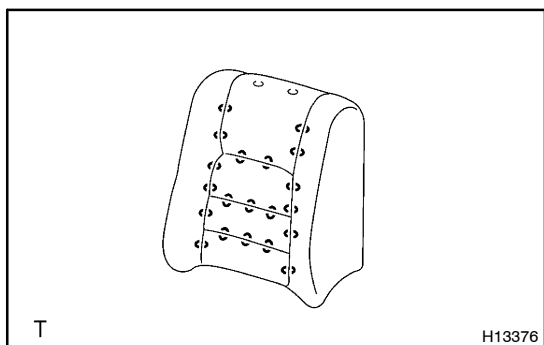
- (d) Disconnect the 6 seat wires.



- (e) Remove the tack pins which are fastened to the heater.
- (f) Remove the seat heater from the seat cushion cover.

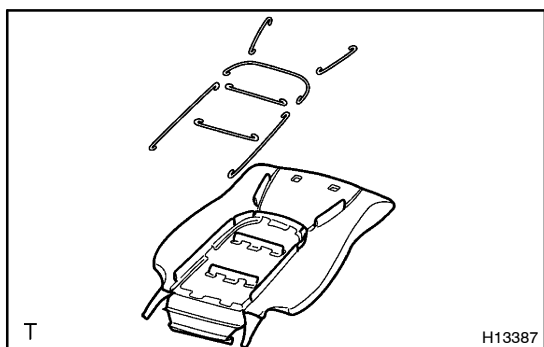
**HINT:**

Surely remove the wire before removing the seat heater.

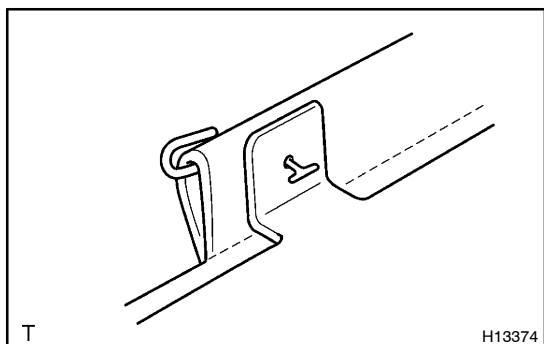


**3. Seatback cover:**  
**REMOVE SEAT HEATER**

- (a) Remove the 20 hog rings and wires.
- (b) Remove the seatback cover from the pad.
- (c) Turn the seatback cover inside out.



- (d) Disconnect the 7 seat wires.



- (e) Remove the tack pins which are fastened to the seat heater.
  - (f) Remove the seat heater from the seatback cover.
- 4. INSTALL NEW SEAT HEATER TO SEAT COVER**
- (a) Using a tacker, install a new seat heater to the seat cushion cover with tack pins.

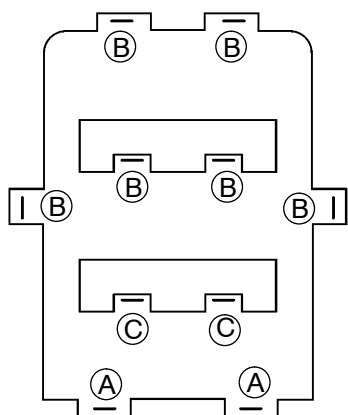
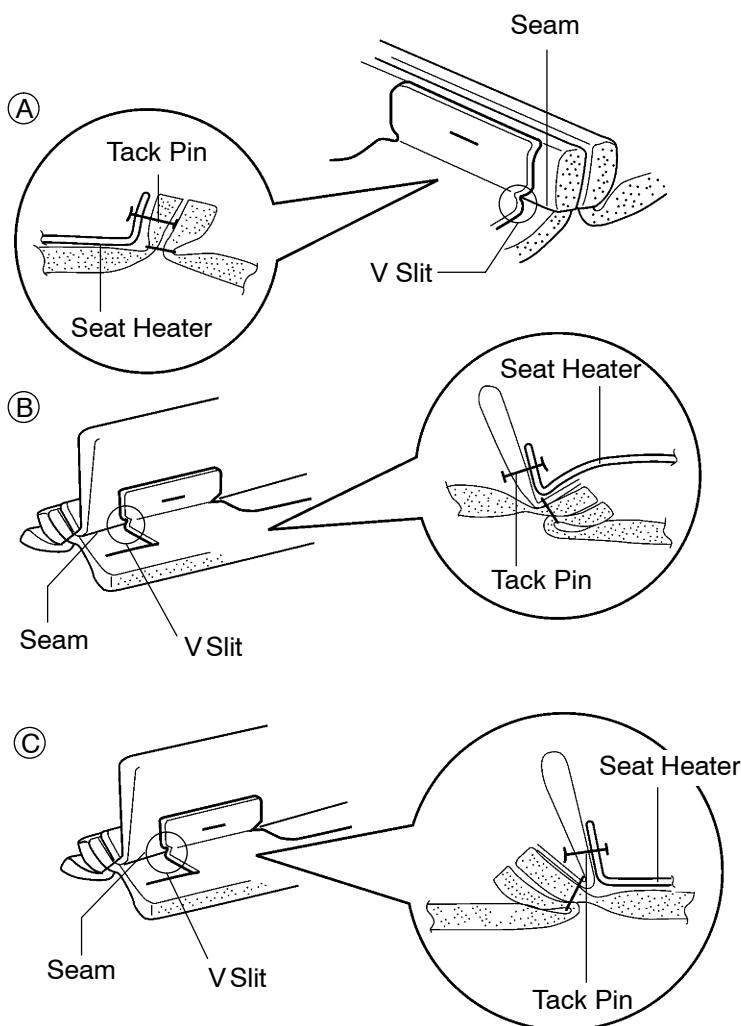
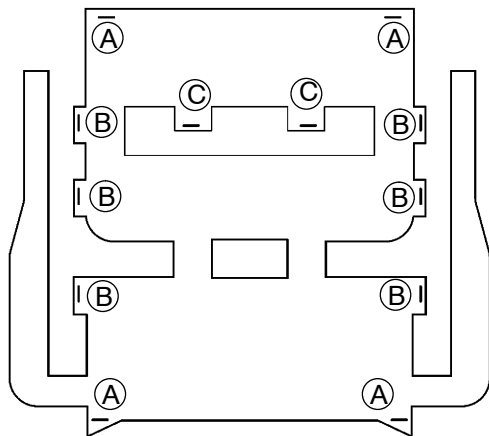
**Tacker: BANZAI 303XT or equivalent**

**NOTICE:**

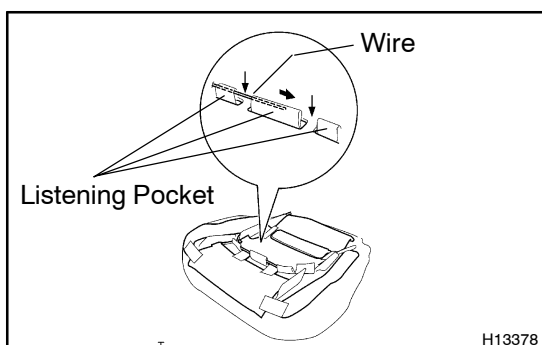
**Do not substitute other metal parts in place of tack pins. Insufficient distance between the heater and cover may result damage to the heater.**

**HINT:**

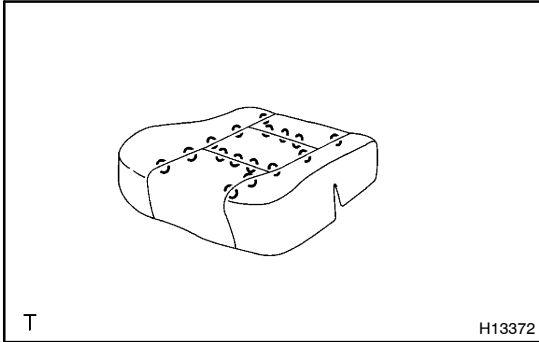
- Fasten the cover and heater with tack pins matching the seam with the v slit of heater.
- Sewing thread can be substituted for tack pins. However, allow a distance of 6 – 7 mm (0.24 – 0.28 in.) between both sewed parts of the heater and

**Seatback cover:****Seat cushion cover:**

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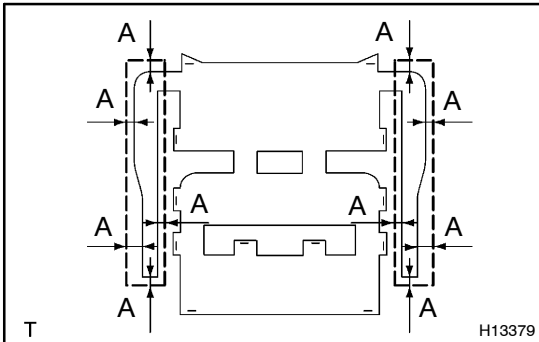


- (b) Thread the wire through the listing pocket after setting the seat heater to the seat cushion cover.



### 5. INSTALL SEAT CUSHION COVER TO SEAT CUSHION PAD

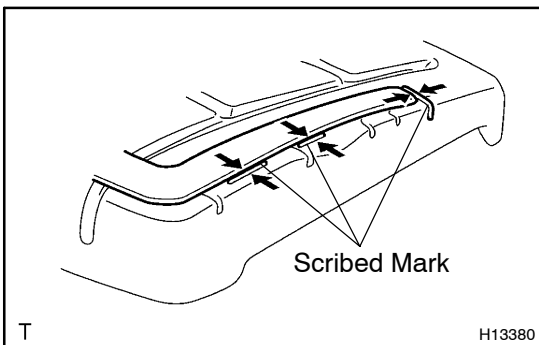
- (a) Thread the 6 wires through the listing pocket.
- (b) Install the seat cushion cover with 23 new hog rings.
- (c) Reverse turn the seat cushion cover back into its original position.



### 6. INSTALL SIDES OF NEW SEAT HEATER

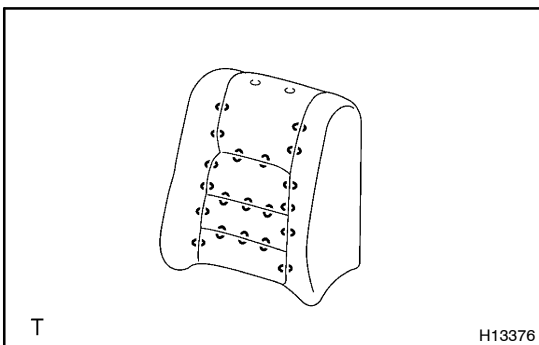
Install the sides of new seat heater to the seat cushion pad with adhesive tapes.

**A: 15 mm (0.59 in.) or more**



### HINT:

Set the side of new seat heater, align its outline with the scribed marks.



### 7. INSTALL SEATBACK COVER TO PAD

- (a) Thread the 7 wires through the listing pocket.
- (b) Reverse the seatback cover back to its original position.
- (c) Install the seatback cover to pad with 26 new hog rings.