

INSTALLATION

1. CLEAN AND SHAPE CONTACT SURFACE OF DOOR PANEL

- (a) Using a knife, cut away any rough areas on the door panel.

HINT:

Leave as much of the adhesive on the door panel as possible.

- (b) Clean the cutting surface of the adhesive with a piece of shop rag dampen with cleanser.

HINT:

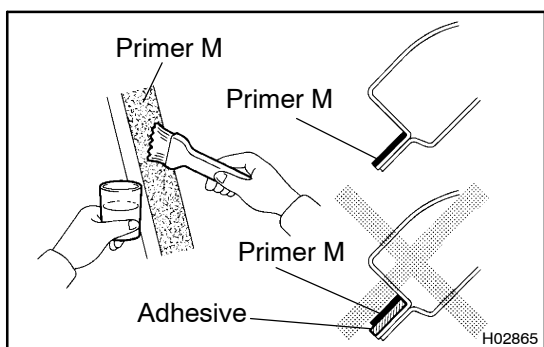
Clean the door panel after removing all the adhesive.

2. CLEAN REMOVED GLASS

- (a) Using a scraper, remove the adhesive sticking to the glass.
- (b) Clean the glass with cleanser.

NOTICE:

Do not touch the glass surface after cleaning it.

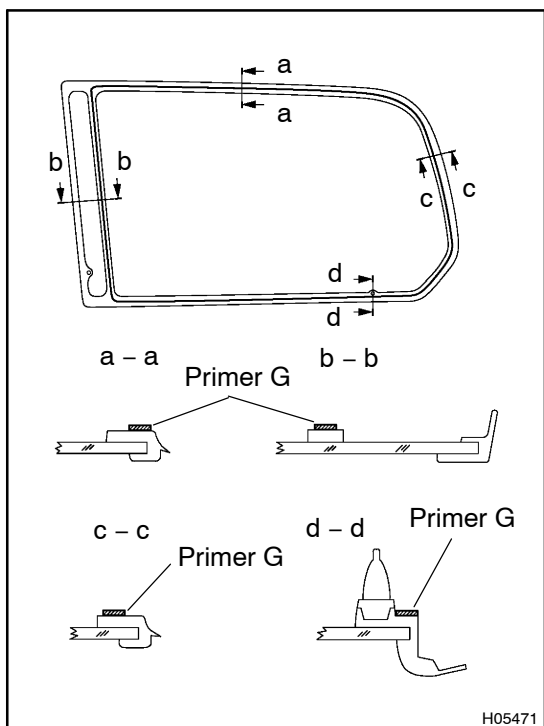


3. COAT CONTACT SURFACE OF DOOR PANEL WITH PRIMER "M"

Using a brush, coat the contact surface on the door panel with primer M.

NOTICE:

- **Let the primer coating dry for more than 3 minutes or more.**
- **Do not coat primer M to the adhesive.**
- **Do not keep remaining primer M for later use.**

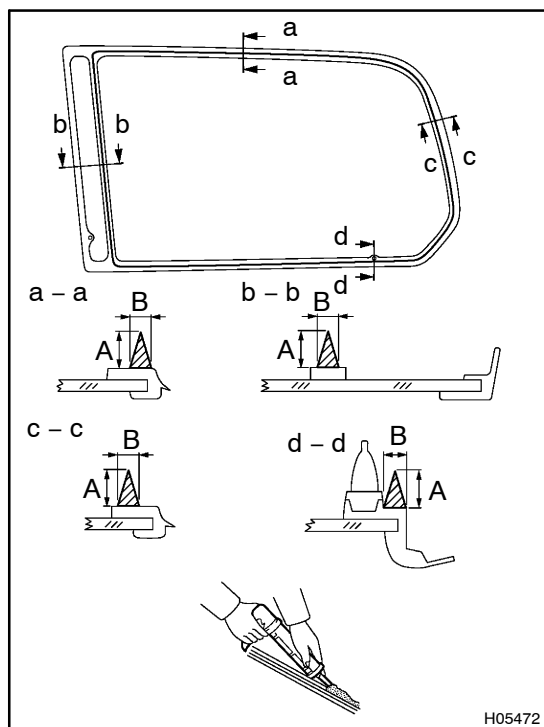


4. COAT CONTACT SURFACE OF GLASS WITH PRIMER "G"

- (a) Using a brush or sponge, coat the edge of the glass and the contact surface with primer G.
- (b) When the primer is applied to the area other than the specified by accident, wipe it off with a clean shop rag before the primer dries.

NOTICE:

- **Let the primer coating dry for more than 3 minutes or more.**
- **Do not keep remaining primer G for later use.**



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5. APPLY ADHESIVE

- (a) Cut off the tip of the cartridge nozzle.

Part No.08850-00801 or equivalent

HINT:

After cutting off the tip, finish up all adhesive within the time described in the table below.

Temperature	Tackfree time
35 °C (95 °F)	15 minutes
20 °C (68 °F)	100 minutes
5 °C (41 °F)	8 hours

- (b) Load the cartridge into the sealer gun.
 (c) Coat the glass with adhesive, as shown.

A: 12.0 mm (0.472 in.)

B: 8.0 mm (0.315 in.)

6. INSTALL GLASS

- (a) Install the glass to the door.
 (b) Hold the glass in place securely with a protective tape or equivalent until the adhesive hardens.

NOTICE:

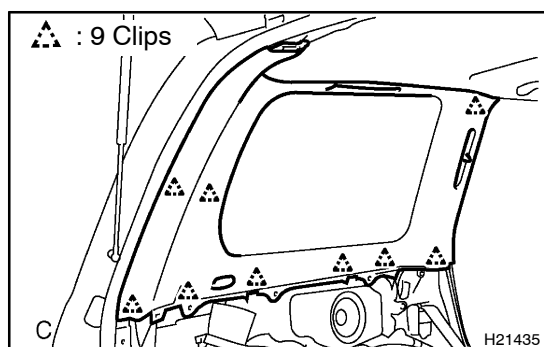
Take care not to drive the vehicle with in the time described in the table below.

Temperature	Minimum time prior to driving the vehicle
35 °C (95 °F)	1.5 hours
20 °C (68 °F)	5 hours
5 °C (41 °F)	24 hours

7. INSPECT FOR LEAK AND REPAIR

- (a) Conduct a leak test after the adhesive dried completely.
 (b) Seal any leak with sealant.

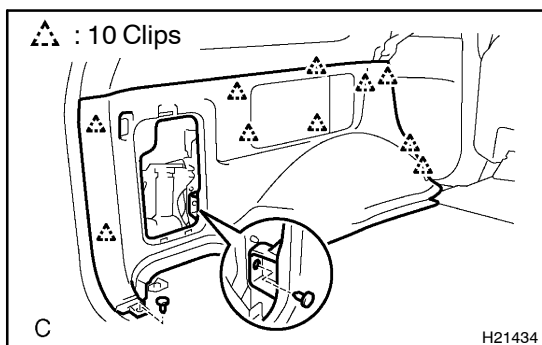
Part No. 08833-00030 or equivalent

**8. INSTALL UPPER ROOF SIDE INNER GARNISH**

Install the upper roof side inner garnish with the clip.

9. INSTALL REAR No.1 SEAT OUTER BELT SHOULDER ANCHOR

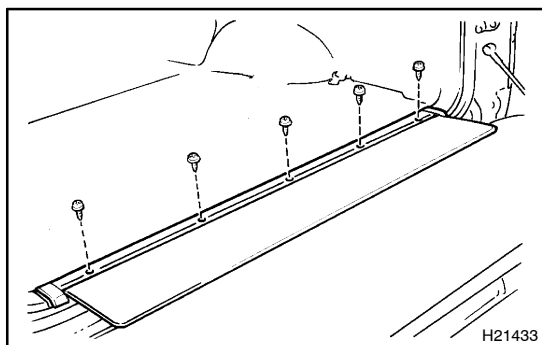
Torque: 42 N·m (430 kgf·cm, 31 ft·lbf)

**10. INSTALL QUARTER TRIM PANEL**

Install the quarter trim panel with the 2 clips, then connect the connector.

11. INSTALL REAR DOOR OPENING TRIM**12. INSTALL REAR DOOR SCUFF PLATE****13. INSTALL REAR No.1 SEAT OUTER BELT FLOOR ANCHOR**

Torque: 42 N·m (430 kgf·cm, 31 ft·lbf)

14. INSTALL REAR MAT**15. INSTALL REAR MAT SET PLATE**

Install the rear mat set plate with the 5 screws.

16. w/ TONNEAU COVER:**INSTALL TONNEAU COVER****17. INSTALL ROOF HEADLINING REAR TRIM**