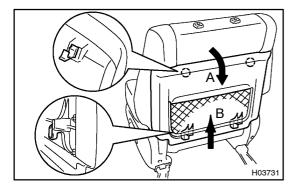
PO411 0

DISASSEMBLY

1. REMOVE HEADREST

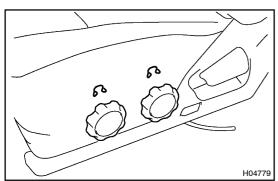


w/ Seatback board: REMOVE SEATBACK BOARD

Remove the seatback board as shown in the illustration.

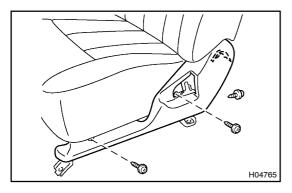
Remove the seatback board in order "A" and "B" as shown in the illustration.

3. REMOVE RECLINING ADJUSTER RELEASE HANDLE Remove the screw and the reclining adjuster release handle.



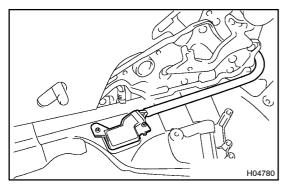
4. Vertical adjuster type: REMOVE VERTICAL SEAT ADJUSTER KNOB

- (a) Remove the snap rings.
- (b) Remove the vertical seat adjuster knobs.



5. w/o Lumber support: REMOVE SEAT CUSHION OUTER SHIELD

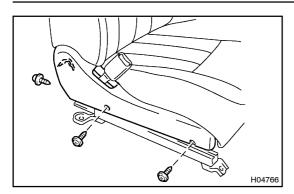
- (a) Remove the 3 screws.
- (b) Remove the seat cushion outer shield as shown in the illustration.



6. w/ Lumber support: REMOVE SEAT CUSHION OUTER SHIELD

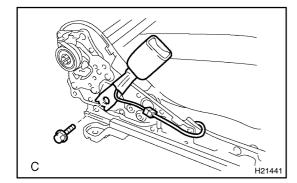
- (a) Remove the 3 screws.
- (b) Disconnect the connector as shown in the illustration.
- (c) Remove the seat cushion outer shield.
- (d) Remove the 2 screws and the lumber support switch.

LAND CRUISER (W/G) SUP (RM970E)



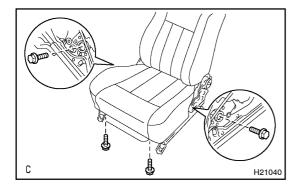
7. REMOVE SEAT CUSHION INNER SHIELD

- (a) Remove the 3 screws.
- (b) Remove the seat cushion inner shield as shown in the illustration.



8. REMOVE FRONT SEAT INNER BELT

- (a) Disconnect the connector, then remove the clamp.
- (b) Remove the bolt, wave washer and the front seat inner belt.



9. REMOVE SEAT CUSHION ASSEMBLY

- (a) Remove the 4 bolts.
- (b) Remove the wire harness clamps from the seat cushion assembly.

10. REMOVE SEAT CUSHION FRAME

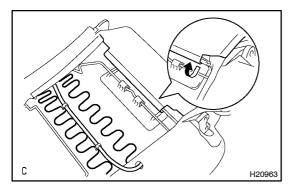
- (a) Remove the wire harness.
- (b) Disengage the hook.
- (c) Remove the hog rings and the seat cushion frame from the seat cushion with pad.

11. REMOVE SEAT CUSHION COVER

Remove the hog rings and the seat cushion cover.

12. w/ Seat heater:

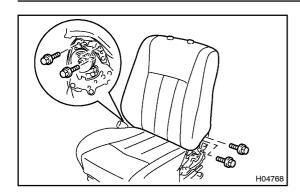
IF NECESSARY, REPLACE SEAT CUSHION HEATER (See page BO-122)



13. w/ Seatback board:

REMOVE SEATBACK ASSEMBLY

- (a) Remove the hog rings.
- (b) Disengage the hook as shown in the illustration.
- (c) Disconnect the connectors.



(d) Remove the 4 bolts and seatback assembly.

NOTICE:

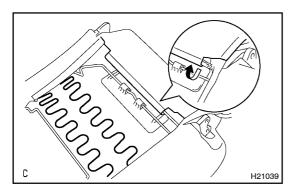
When handling the airbag connector take care not to damage the airbag wire harness.

- (e) Remove the screw and the RH reclining adjuster inside shield.
- (f) w/ Side Airbag:Disconnect the side airbag connector.

NOTICE:

When handling the airbag connector take care not to damage the airbag wire harness.

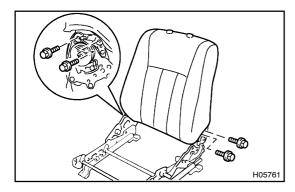
(g) Remove the screw and the LH reclining adjuster inside shield.



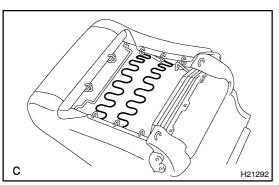
14. w/o Seatback board:

REMOVE SEATBACK ASSEMBLY

- (a) Disengage the hook.
- (b) Remove the hog rings.



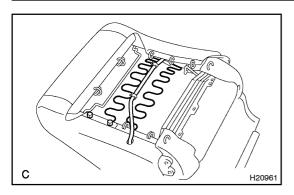
(c) Remove the 4 bolts and the seatback assembly.



15. w/ Seatback board and w/o Side airbag: REMOVE SEATBACK FRAME

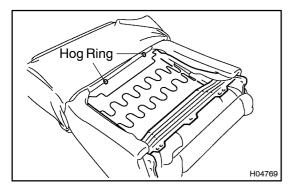
- (a) Remove the hog rings.
- (b) Remove the 2 headrest supports.
- (c) Remove the seatback frame from the seatback cover with pad.

LAND CRUISER (W/G) SUP (RM970E)



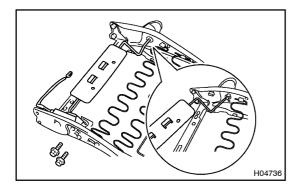
16. w/ Seatback board and w/ Side airbag: REMOVE SEATBACK FRAME

- (a) Remove the hog rings, the clamps and the 2 bolts.
- (b) Remove the 2 headrest supports.
- (c) Remove the seatback frame from the seatback cover with pad.



17. w/o Seatback board: REMOVE SEATBACK FRAME

- (a) Remove the hog rings.
- (b) Remove the headrest support.
- (c) Remove the seatback frame.



18. w/ Lumber support: REMOVE LUMBER SUPPORT

Remove the 2 bolts, the lumber support and the spacer.

19. REMOVE SEATBACK COVER

Remove the hog rings and the seatback cover from the seatback pad.

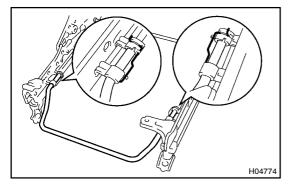
20. w/ Seat heater:

IF NECESSARY, REPLACE SEATBACK HEATER (See page BO-122)

21. w/ Dual Stage Airbag Type (Driver's Side):

REMOVE SEAT POSITION SENSOR

Remove the bolt and the seat position sensor, then disconnect the connector.



22. REMOVE SEAT TRACK ADJUSTER HANDLE

(a) Using a screwdriver, remove the 2 springs. HINT:

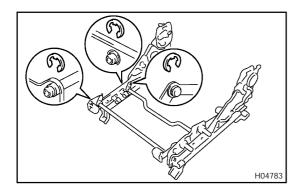
Tape up the screwdriver tip before use.

- (b) Remove the seat track adjuster handle.
- 23. REMOVE REAR SEAT TRACK RETAINER

Remove the 4 bolts and the rear seat track retainer.

24. REMOVE RECLINING CONNECTING PIPE

Remove the reclining connecting pipe.



25. Vertical adjuster type: REMOVE INNER SEAT ADJUSTER

Remove the 3 E-rings and the inner seat adjuster.