

H04783

## REASSEMBLY

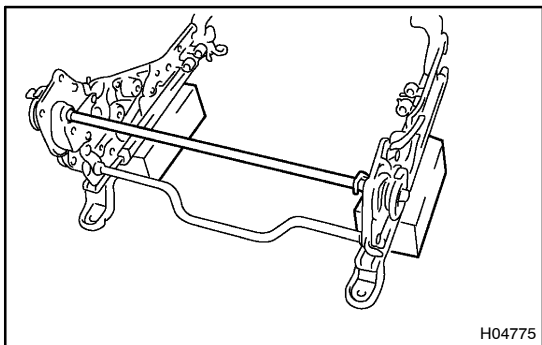
### 1. Vertical adjuster type:

#### INSTALL INNER SEAT ADJUSTER

Install the inner seat adjuster with the 3 E –rings.

### 2. INSTALL RECLINING CONNECTING PIPE

- Adjust the reclining lock positions of the seat adjuster.
- Slide the seat adjusters to the most front position.



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- Place the adjusters on a spacer to adjust the seat rail in parallel and install the connecting pipe.

#### HINT:

When installing the connecting pipe with raising up the adjusters, the lock positions adjusted in 2 (a) step slip off then lock error occur.

### 3. INSTALL REAR SEAT TRACK RETAINER

Install the rear seat track retainer with the 4 bolts.

**Torque: 20 N·m (200 kgf·cm, 14 ft·lbf)**

### 4. INSTALL SEAT TRACK ADJUSTER HANDLE

### 5. INSTALL RECLINING ADJUSTER INSIDE COVER

### 6. w/ Dual Stage Airbag Type (Driver's Side):

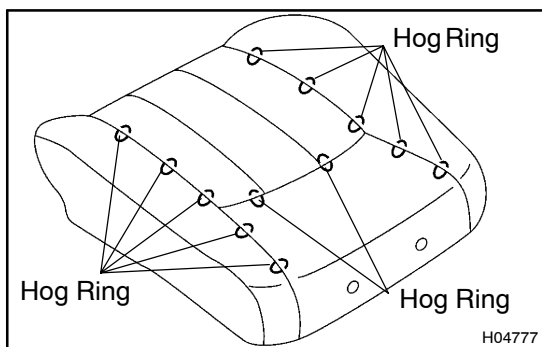
#### INSTALL SEAT POSITION SENSOR

Install the seat position sensor with a new bolt, then connect the connector.

**Part No.:**

**Bolt: 90 119-06871**

**Torque: 8.0 N·m (82 kgf·cm, 7 1 in·lbf)**

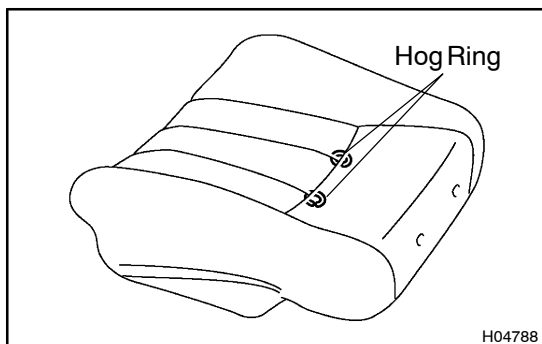


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### 7. w/ Seatback board:

#### INSTALL SEATBACK COVER

Install the seatback cover with new hog rings to the seatback pad.



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### 8. w/o Seatback board:

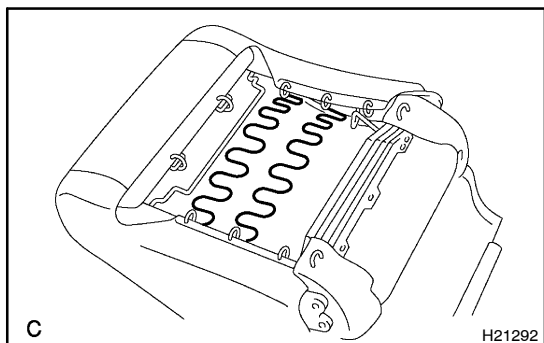
#### INSTALL SEATBACK COVER

Install the seatback cover with new hog rings to the seatback pad.

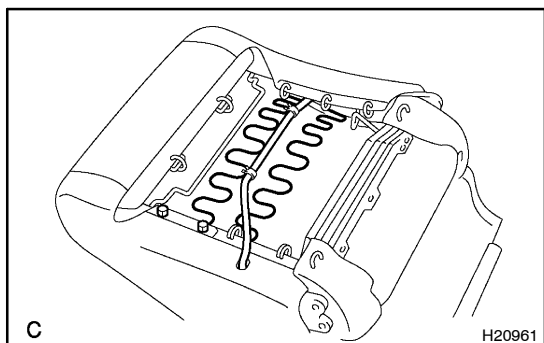
### 9. w/ Lumber support:

#### INSTALL LUMBER SUPPORT

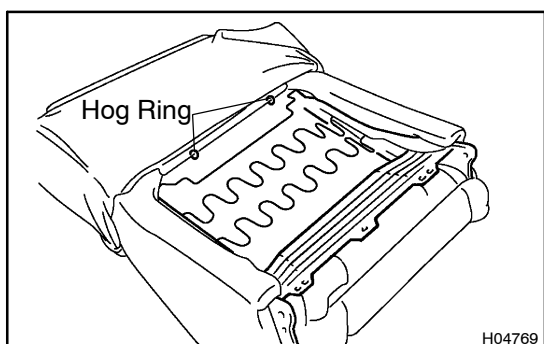
Install the lumber support with the 2 bolts to the seatback frame.

**10. w/ Seatback board and w/o Side airbag:****INSTALL SEATBACK FRAME**

- (a) Install the seatback frame with new hog rings.
- (b) Install the headrest supports.

**11. w/ Seatback board and w/ Side airbag:****INSTALL SEATBACK FRAME**

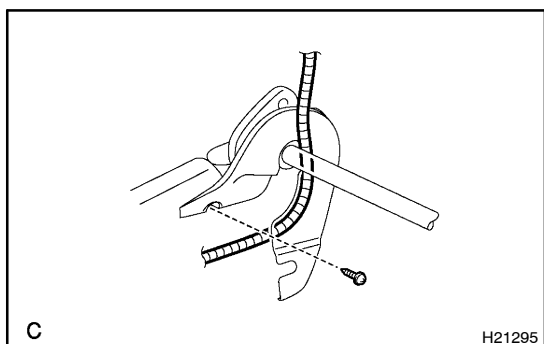
- (a) Install the seatback cover to the seatback frame.
- (b) Install new hog rings, the clamps and the 2 bolts.  
**Torque: 4.7 N·m (48 kgf·cm, 42 in·lbf)**
- (c) Install the headrest supports.

**12. w/o Seatback board:****INSTALL SEATBACK FRAME**

- (a) Install the seatback frame with new hog rings.
- (b) Install the headrest supports.

**13. w/ Seatback board:****INSTALL SEATBACK ASSEMBLY**

- (a) w/o Side Airbag:  
Install the RH reclining adjuster inside shield with a screw.

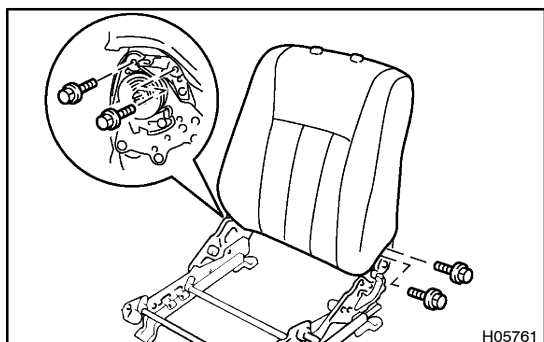


- (b) w/ Side Airbag:  
Place the airbag connector along the inner seat adjuster, and then install the RH reclining adjuster inside shield with a screw so that the connector is placed in between.

**NOTICE:**

**When handling the airbag connector take care not to damage the airbag wire harness.**

- (c) Install the LH reclining adjuster inside shield with a screw.



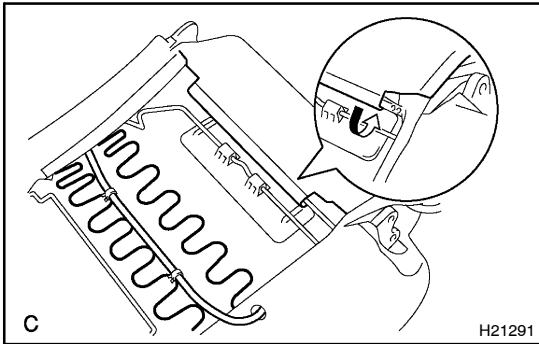
- (d) Install the seatback assembly with the 4 bolts.

**Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)**

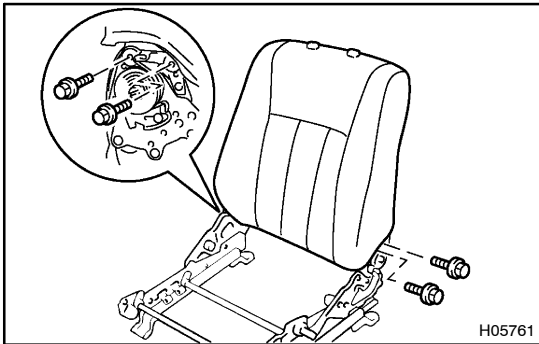
**HINT:**

Tighten the 4 bolts temporarily, then from the bolt on the front right side tighten them completely.

- (e) Install new hog rings.



- (f) Hang the hook.
- (g) Connect the connectors.



#### 14. w/o Seatback board:

##### INSTALL SEATBACK ASSEMBLY

- (a) Install the seatback assembly with the 4 bolts.

**Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)**

##### HINT:

Tighten the 4 bolts temporarily, then from the bolt on the front right side tighten them completely.

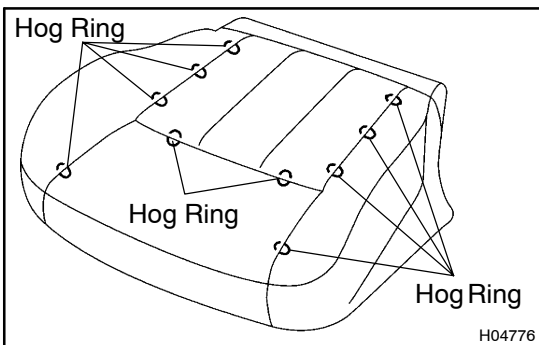
- (b) Install new hog rings.

- (c) Hang the hook.

#### 15. INSTALL FRONT SEAT INNER BELT

Install the front seat inner belt with the wave washer and the bolt.

**Torque: 42 N·m (430 kgf·cm, 31 ft·lbf)**



#### 16. INSTALL SEAT CUSHION COVER

Install the seat cushion cover with new hog rings to the seat cushion pad.

#### 17. INSTALL SEAT CUSHION FRAME

- (a) Install the seat cushion frame with new hog rings to the seat cushion cover with pad.

- (b) Hang the hook on the seat cushion frame.

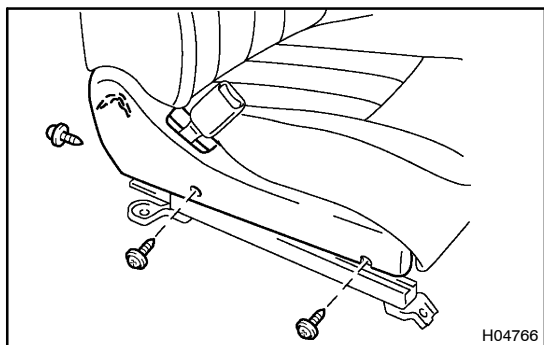
#### 18. INSTALL SEAT CUSHION ASSEMBLY

Install the seat cushion assembly with the 4 bolts to the seat adjuster.

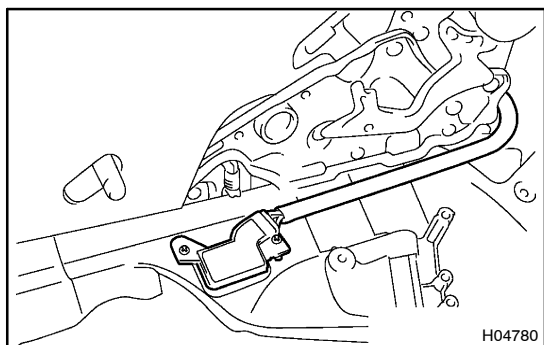
##### HINT:

Tighten the 4 bolts temporarily, then from the bolts on the rear side tighten them completely.

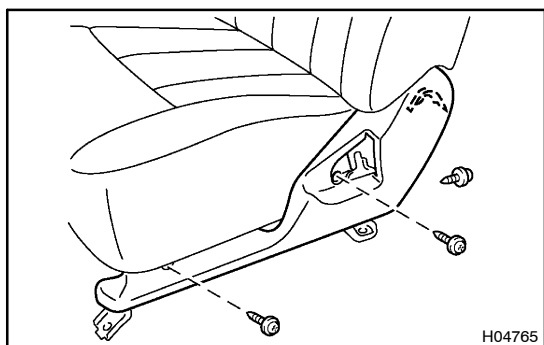
**Torque: 21 N·m (210 kgf·cm, 15 ft·lbf)**

**19. INSTALL SEAT CUSHION INNER SHIELD**

Install the seat cushion inner shield with the 3 screws as shown in the illustration.

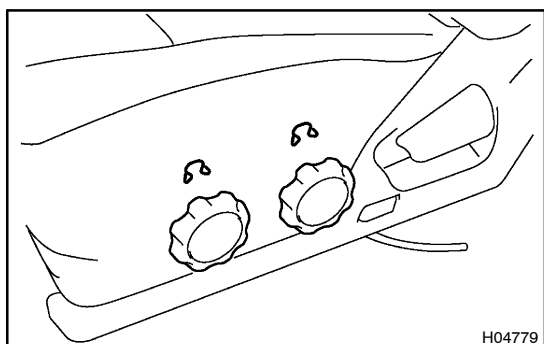
**20. w/ Lumbar support:****INSTALL SEAT CUSHION OUTER SHIELD**

- (a) Install the lumbar support switch with the 2 screws.
- (b) Connect the connector.
- (c) Install the seat cushion outer shield with the 3 screws.

**21. w/o Lumbar support:****INSTALL SEAT CUSHION OUTER SHIELD**

Install the seat cushion outer shield with the 3 screws as shown in the illustration.

- 22. INSTALL RECLINING ADJUSTER RELEASE HANDLE**
- 23. INSTALL HEADREST**

**24. Vertical adjuster type:****INSTALL VERTICAL SEAT ADJUSTER KNOB**

Install the vertical seat adjuster knobs with the snap rings.

- 25. w/ Seatback board:**
- INSTALL SEATBACK BOARD**