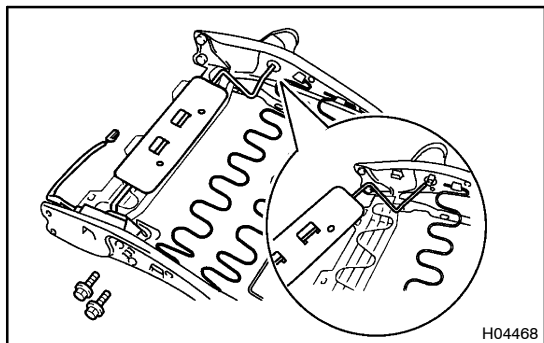


## INSTALLATION

### NOTICE:

Never use airbag parts from another vehicle. When replacing parts, replace them with new parts.

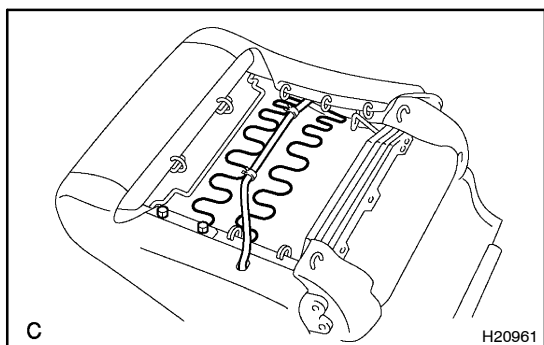


### 1. INSTALL LUMBER SUPPORT

Install the lumbar support with the 2 bolts.

### 2. INSTALL SEATBACK FRAME

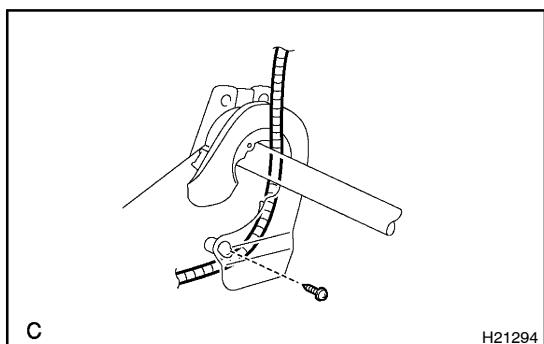
- (a) Install the seatback cover with pad to the seatback frame.



- (b) Install new hog rings, clamps and the 2 bolts.

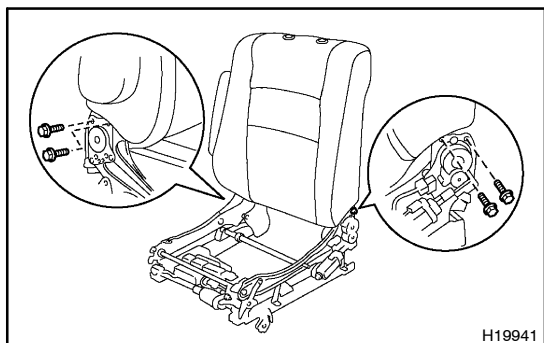
**Torque: 4.7 N·m (48 kgf·cm, 42 in·lbf)**

- (c) Install the 2 headrest supports.



### 3. INSTALL SEATBACK ASSEMBLY

- (a) Place the airbag connector along the inner seat adjuster, and then install the RH reclining adjuster inside shield so that the connector is placed in between.

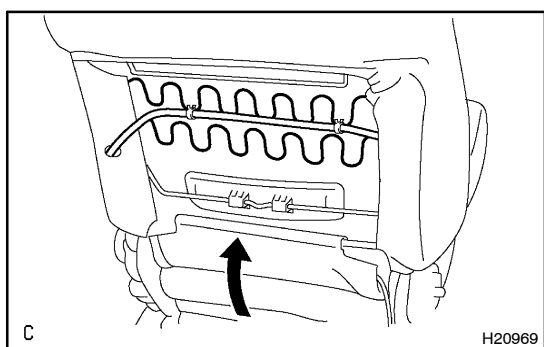


- (b) Install the seatback assembly with the 4 bolts.

**Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)**

**NOTICE:**

- **Make sure that the seatback assembly is installed to the specified torque.**
  - **If the seatback assembly has been dropped, or there are cracks, dents or other defects in the case or connector, replace the seatback assembly with a new one.**
  - **When installing the seatback assembly, take care it is not to be pinched between other parts.**
- (c) Install new hog rings.



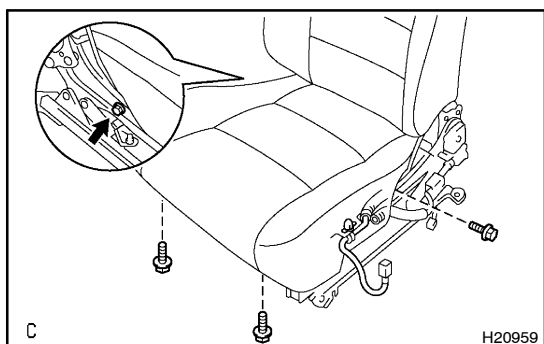
- (d) Hang the hook.

- (e) Connect the connectors.

**4. INSTALL ARMREST**

**Torque: 37 N·m (380 kgf·cm, 27 ft·lbf)**

**5. INSTALL HEADREST**

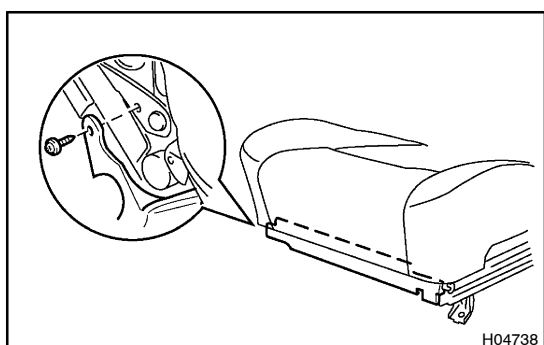


**6. INSTALL SEAT CUSHION ASSEMBLY**

- (a) Install the seat cushion assembly with the 4 bolts.

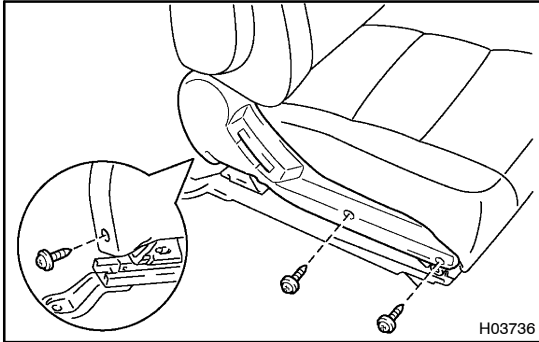
**Torque: 21 N·m (210 kgf·cm, 15 ft·lbf)**

- (b) Engage the wire harness clamp.

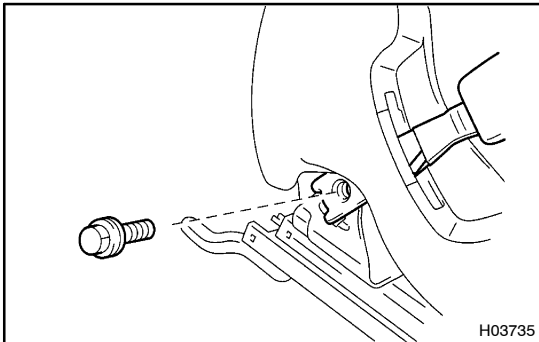


**7. INSTALL FRONT SEAT CUSHION SHIELD**

Install the seat cushion shield with the screw.

**8. INSTALL LOWER SEAT CUSHION SHIELD**

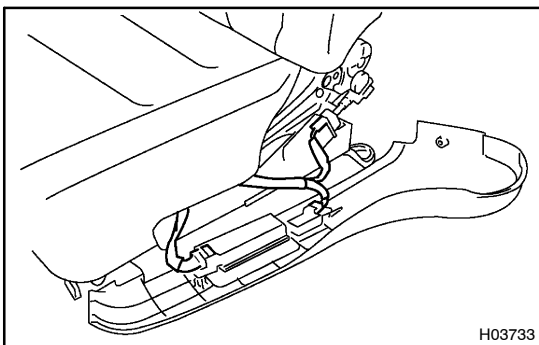
Install the lower seat cushion shield with the screws.

**9. INSTALL FRONT SEAT INNER BELT**

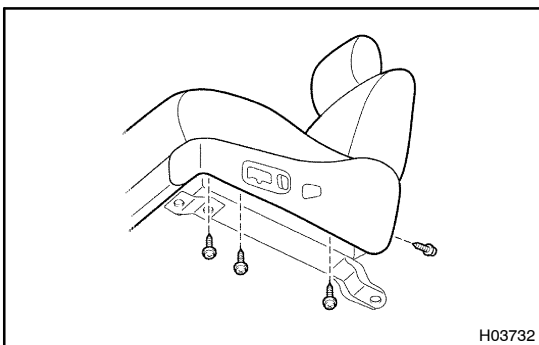
(a) Engage the clamp, then connect the connector.

(b) Install the inner belt with the bolt.

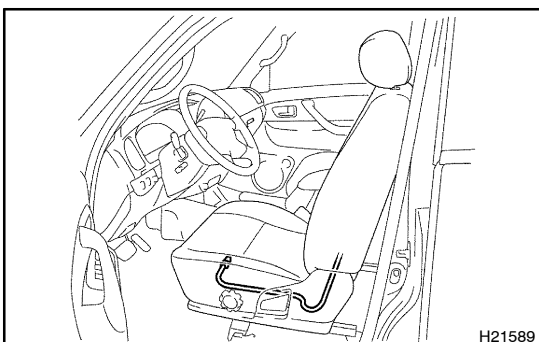
**Torque: 42 N·m (430 kgf·cm, 3 1 ft·lbf)**

**10. INSTALL SEAT CUSHION OUTER SHIELD**

(a) Connect the connectors as shown in the illustration.



(b) Install the seat cushion outer shield with the 4 screws.

**11. INSTALL SEATBACK BOARD****12. INSTALL FRONT SEAT**

(a) Install the front seat.

**NOTICE:**

**Be careful not to damage body.**

(b) Connect the connectors.

(c) Install the 4 bolts.

**Torque: 42 N·m (430 kgf·cm, 3 1 ft·lbf)**

(d) Install the 4 rack covers.