

REMOVAL

1. REMOVE FRONT TRANSMISSION UNDER COVER

Remove the 2 bolts and nuts.

2. REMOVE NO.1 AND NO.2 ENGINE UNDER COVERS

(a) Remove the 8 bolts and No.2 under cover.

(b) Remove the 6 bolts and No.1 under cover.

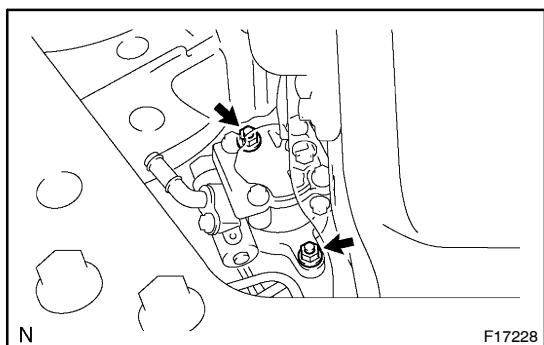
3. DISCONNECT RETURN HOSE

Remove the clip.

4. DISCONNECT OIL PRESSURE SWITCH CONNECTOR

5. DISCONNECT PRESSURE FEED TUBE

Remove the union bolt and 2 gaskets.



6. REMOVE PS VANE PUMP ASSEMBLY

(a) Remove the 2 nuts.

(b) Remove the O-ring from the vane pump assembly.